

# HELLY HANSEN WORKWEAR APPAREL / 2020

 TRUSTED BY  
PROFESSIONALS



**ALIVE**  
SINCE / 1877

## **OUR MISSION:**

WE MAKE PROFESSIONAL GRADE GEAR  
TO HELP PEOPLE STAY AND FEEL ALIVE

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# INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



## 1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



## 1961 FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. And developed the original Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

## 1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



## 1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



## 1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.

## 1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



## 2012 H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H'FLOW™ Technology in 2012 with the H'FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H'FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

## 2018 LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.

## 2019 LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, LifaLoft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, LifaLoft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.



# FOR THE PEOPLE

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The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.

## Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.

# FOR THE PLANET

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Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

## **OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:**

### 1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY

- Helly Hansen has been prioritizing bluesign approved materials for over 10 years and today almost 90% of our main fabric is bluesign approved. Bluesign is an in-input stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA® base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

### 2. TRACEABILITY AND TRANSPARENCY

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

### 3. CLOSED LOOP SYSTEMS

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.

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# TECH CLINIC

A GUIDE TO OUR TECHNOLOGIES



# 3-LAYER SYSTEM



BASELAYER

## DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

## WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.

PROTECTIVE  
LAYER

## SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



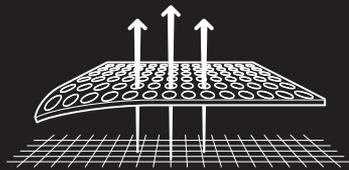
HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO; HEAT OR COLD, RAIN OR SNOW.

LIFA®

WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulsed Merino wool to create the best performing base layer to date.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.



HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer





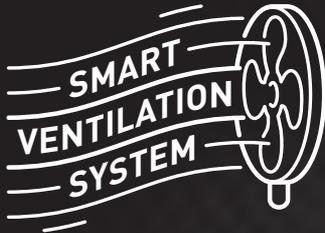
# lifa®

LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.



# H<sup>2</sup>FLOW™

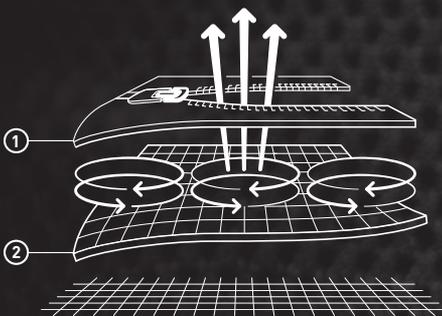
## WARMER. COOLER. DRIER.



H<sup>2</sup>Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



### HOW H<sup>2</sup>FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H<sup>2</sup>Flow™ jackets have a high warmth to weight ratio.



"Helly Hansen jackets with the H<sup>2</sup>Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation."



LIFALOFT™

LIGHTER. WARMER.

DEVELOPED IN COOPERATION WITH PRIMALOFT®, LIFALOFT™ IS A COMBINATION OF LIFA®'S UNIQUE INSULATION STRUCTURE AND PRIMALOFT®'S EXTENSIVE KNOWLEDGE IN SYNTHETIC INSULATION.

**lifaloft**  
INSULATION BY **PRIMALOFT**®



20% LIGHTER AND STILL WARMER  
THAN STANDARD INSULATION

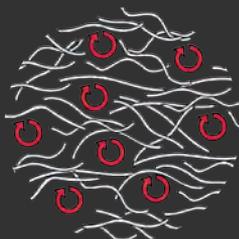
With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

## HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth; the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

### TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

LIFA® fibers have better moisture transportation properties

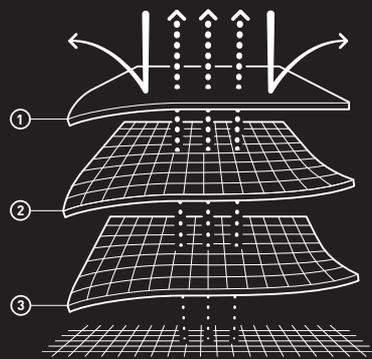


A better environmental option

# HELLY TECH®

## WATERPROOF. BREATHABLE. GUARANTEED.

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



### HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric - it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.



THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLYS (OR LAYERS) THE FABRIC IS BUILT FROM.

HELLY TECH®  
PROFESSIONAL

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

HELLY TECH®  
PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

HELLY TECH®  
PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



#### 3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



#### 2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



#### 2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

## LAB TESTS

#### WATER COLUMN, ISO 811 and JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

#### BREATHABILITY, JIS L 1099-1985-B1

Gives the value of  $g/m^2/24h$  - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 liters of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

#### WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

# CARING FOR YOUR HELLY TECH® GARMENTS

TAKING CARE OF YOUR HELLY TECH® GARMENTS ARE VITAL TO THE LIFE OF THE PRODUCT. WASHING THEM WILL REMOVE CONTAMINATING SUBSTANCES SUCH AS OILS, DIRT AND SALT FROM THE SURFACE AND RESTORE THE SURFACE TENSION OF THE FABRIC, ALLOWING THE MEMBRANE TO PERFORM AT ITS BEST FOR YEARS TO COME.

Unsure of when it's time to wash your garment  
Here are a few signs to look for:

If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.

If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.

If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

## HOW TO WASH YOUR HELLY TECH® GARMENT:

1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

## HOW TO RE-APPLY YOUR DWR:

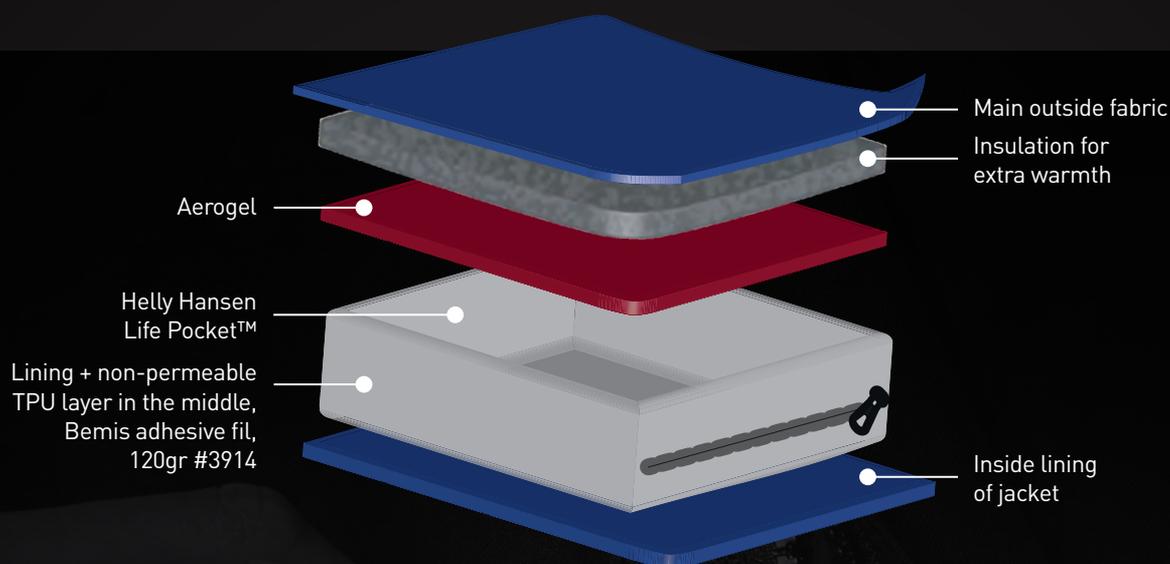
1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.



HELLY TECH®  
PERFORMANCE

# LIFE POCKET™

A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative construction, the Life Pocket™ stays 2 times warmer than a regular pocket.





## AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



## 3M

Science. Applied to Life.™

3M is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



## POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



## CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



## PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



**YKK®**

**YKK®**

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



**ALLIED®**

Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.



**comfortemp®**

**COMFORTEMP®**

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



**OEKO-TEX®**

**OEKO-TEX®**

STANDARD 100 by Oeko-Tex Certified®

The Standard 100 by Oeko Tex® is a globally standardized, independent testing and certification system for textile raw material, intermediate & end products of all processing stages and accessories materials used.

The standard aims at making it obvious to the consumer that the labelled textile products have undergone laboratory testing for a wide range of harmful substances, and that the content of those substances remains below the limit values established by the Oeko-Tex Certified® Association."



**bluesign®**

**BLUESIGN®**

BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.

# CE MARKING

Helly Hansen Workwear's (PPE) products are manufactured and tested in accordance with the standards which support Regulation (EU) 2016/425) and are therefore approved in accordance with CE marking regulations.

PPE directive 89/656/EEC for end users forces employers to make appropriate PPE available to their staff. The end user/employer must carry out risk assessment according to regulation for safety and health at the individual workplace. Helly Hansen advises the end user to read more info on our web site.

Helly Hansen workwear is intended to prevent accidents and injuries during work on exposure to cold, heat, fire, rain and in limited visibility.

The CE marking refers to a safety level on the product. European Directive (89/686/EEC) is the applicable law for the European member states on the issue of personal protective equipment (PPE). European Directive (89/686/EEG) states as a basic requirement for design and manufacturing that PPE is used to make working conditions safer.



**EN ISO 20471:2013**

## HIGH VISIBILITY CLOTHING

### CLOTHING FOR PROFESSIONAL USE

This standard specifies requirements for protective clothing capable of signaling the user's presence visually, intended to provide conspicuity of the user in hazardous situations under any light conditions by day and under illumination by vehicle headlights in the dark. High Visibility products maintain demands in EN ISO 20471 which is the European norm for visibility clothing. Garments approved according EN ISO 20471 shall have waistcoat pictogram.

The number beside the pictogram (here X) indicates the garment class.

Jacket and pants class 1 or class 2 can together be class 3 as a set. But only if the visible total area of the set, when standing upright, meets the minimum required area of fluorescent and reflective material for class 3.

Clothing classes are scaled after minimum-demand for area of fluorescent and reflective material at each separate garment.

The stated maximum number of cleaning cycles is not the only factor related to the lifetime of the garment. The lifetime will also depend on usage, care, storage, etc.

Warning level	Fluorescent material	Reflective material
<b>Class 3 - highest</b>	0,80 m <sup>2</sup>	0,20 m <sup>2</sup>
<b>Class 2 - medium</b>	0,50 m <sup>2</sup>	0,13 m <sup>2</sup>
<b>Class 1 - lowest</b>	0,14 m <sup>2</sup>	0,10 m <sup>2</sup>



**EN 1149-5:2018**

## PROTECTIVE CLOTHING

### ELECTROSTATIC PROPERTIES

EN 1149 covers the requirements of properties and test methods for measurement of protection against static electricity and the discharge process. EN 1149-1 specifies requirements and test methods for materials intended to be used in the manufacturing of electrostatic dissipative protective clothing (or gloves) to avoid incendiary discharge.

EN 1149-2 specifies a test method for measuring the electrical vertical resistance of protective clothing materials- This European standard is not applicable for specifying protection against mains voltages.

EN 1149-3 specifies methods for measuring the dissipation of electrostatic charge from the surface of materials for garments. This test method is applicable to all materials, including homogeneous materials and inhomogeneous materials with surface conducting fibres and core conducting fibres.

EN 1149-5 specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This European standard is not applicable for protection against mains voltages. The material must meet the requirements set out in EN 1149-1 or -3.



**EN 13758-2:2003  
+A1:2006**

**PROTECTS AGAINST ULTRAVIOLET RAYS.**



EN 342:2017

**PROTECTIVE CLOTHING**

ENSEMBLES AND GARMENTS FOR PROTECTION AGAINST COLD.

The standard specifies test methods and requirements of functional properties in garments which are intended to protect against cold (air temperature below -5 °C). Helly Hansen has tested its products according to method B, which means that the insulation (X) has been measured for a garment combination (jacket/pant or coveralls) with a base layer. In addition, air permeability (Y) is measured.

Y(B) = thermal insulation value of ensemble (w/ underwear B)

Y(C) = thermal insulation value of ensemble (w/underwear C)

Y(R) = thermal insulation value of the single garment (w/std clothing R)

AP = Air Permeability class

WP = Water Penetration (optional)



EN ISO 11612:2015

**PROTECTIVE CLOTHING**

CLOTHING TO PROTECT AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body, except the hands, from heat and/or flame.

All ant flame products approved to EN ISO 11612, should be marked with CE and ant flame-pictogram. The letters below the pictogram shows which exposures the garment the garment protects against.

A = Limited flame spread - A1 - A2 (A1 surface ignition, A2 edge ignition)

B = Convective heat - Level 1 - 3 (best level 3)

C = Radiant heat - Level 1 - 4 (best level 4)

D = Molten aluminium splash - Level 1 - 3 (best level 3)

E = Molten iron splash - Level 1 - 3 (best level 3)

F = Contact heat - Level 1 - 3 (best level 3)

Limited flame spread properties (A) are always recorded. At least one other property, B to F shall be included, where each letter is followed by a number, indicating the level of performance achieved. Number 1 indicates the lowest level of performance which is acceptable. The products are designed to provide additional protection in work environments where industrial workers face sporadic danger of exposure to heat and flames. To increase safety performance, use this garment in combination with other flame-retardant garments. Avoid using synthetic flammable fabrics underneath the garment, since they may melt and cause skin damage.

In the event of an accidental splash of chemical or flammable liquids on clothing covered by this standard, the wearer should immediately withdraw and carefully remove the garments. The clothing shall then be cleaned or removed from service. In the event of a molten aluminium or molten iron splash, the user should leave the working place immediately and take off the garments. In the event of a molten metal splash, garments, if worn next to skin, may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Warning for risk of fire when clothing is contaminated with oil or fat.



EN 343:2003+A1:2007

**PROTECTIVE CLOTHING**

PROTECTION AGAINST RAIN

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C. The garment is tested regards to waterproofness (X) and water vapour resistance (Y)

X - Resistance to water penetration, level 1, 2 or 3 (where 3 protects best against rain)

Y - Water vapour resistance, level 1, 2 or 3 (level 3 most permeable)



EN 14058:2017

**PROTECTIVE CLOTHING**

GARMENTS FOR PROTECTION AGAINST COOL ENVIRONMENTS.

This standard specifies requirements and test methods for performance of single garments for protection against cooling of the body in cool environment (air temperature of -5 °C and above). All garments approved according to EN 14058 shall be marked with pictogram indicating that protection against cool environment is offered with the appropriate performance level:

Y - Thermal resistance class (classes 1-3)



EN IEC 61482-1-2:2014

**PROTECTIVE CLOTHING**

LIVE WORKING. PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs.

Clothing fulfilling this standard, ensures that the consequences of workers, after exposure to electric arcs, will not be aggravated by the clothing itself. The test methods are divided into two parts:

Method 1 = Testing of material. Method 2 = testing of clothing.

The material and clothing are divided into two classes:

Class 1 = 4 kA.

Class 2 = 7 kA.

All Material used in the clothing shall at least pass the Class 1 test.

Multi-layer and combinations garments have to be tested:

They must also meet the following criteria:

- Burning time - 5s
- No melting trough the inner side
- No hole bigger than max 5mm in every direction (in the innermost layer).

In the event of an accidental splash of chemical or flammable liquids, the wearer should immediately withdraw, and carefully remove the garments, ensuring that the chemical liquid does not come in contact with the skin.

The clothing shall then be cleaned or removed from service.

The same applies if if the garments are claimed to protect against molten iron or molten aluminium splash. It should also be included a warning that if the garments are worn next to skin, it may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Wear the garment properly closed. The protection effect can only be reached by a combination of jacket and trousers. Use additional equipment (gloves, helmet, visor, etc.) for complete protection.

**EN ISO 14116:2015****PROTECTIVE CLOTHING**

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD MATERIALS, MATERIAL ASSEMBLES AND CLOTHING.

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard.

The garment protects the user against heat and flame spread, according European standard EN ISO 14116.

The limited flame spread index 1: does not spread flame but may form a hole on contact with flame.

Index 2: does not spread flame, does not form a hole on contact with a flame.

Index 3: does not spread flame and does not form a hole on contact with flame, and give only limited afterflame.

Garment approved according index 1 shall not be used next to the skin, and shall only be used together with garments approved according to index 2 or 3.

# CE MARKING CONT.

## ISO 12402-3 LEVEL 150N

### HELLY HANSEN LIFEJACKETS

These lifejackets provide face-up flotation with levels of support sufficient for various open and rough waters uses. Life jackets have a buoyancy distribution sufficient to turn most users, when tested on users wearing swimming costumes according to ISO 12402, to a position where the mouth has a defined freeboard above water's surface even when the user is unconscious.

ISO 12402 give guidance on the design and application of personal flotation devices (PFD) for persons engaged in activities, whether in relation to their work or their leisure, in or near water. PFDs manufactured selected and maintained to this standard should give a reasonable assurance of safety from drowning to a person who is immersed in water.

Helly Hansen Work Wear sells PFDs that do not require intervention (automatically operating PFDs). They are suited to activities where persons are likely to enter the water unexpectedly, whereas PFDs requiring intervention e.g. manually inflated PFDs are only suitable for use if the user believes there will be sufficient time to produce full buoyancy, or help is close at hand. In every circumstance, the user should ensure that the operation of the PFD is suited to the specific application. The conformity of a PFD to the part of ISO 12402 does not imply that it's suited for all circumstances.

Under certain conditions such as rough water and waves, the use of watertight and multilayer clothing, which provide intentionally or otherwise additional buoyancy, or the use of equipment with additional weight such as tool belts will likely alter the performance of the PFD. Users, owners and employers need to ensure that this is taken into account when selecting a PFD. Similarly, PFDs may not perform as well in extremes of temperatures, although fully approved.

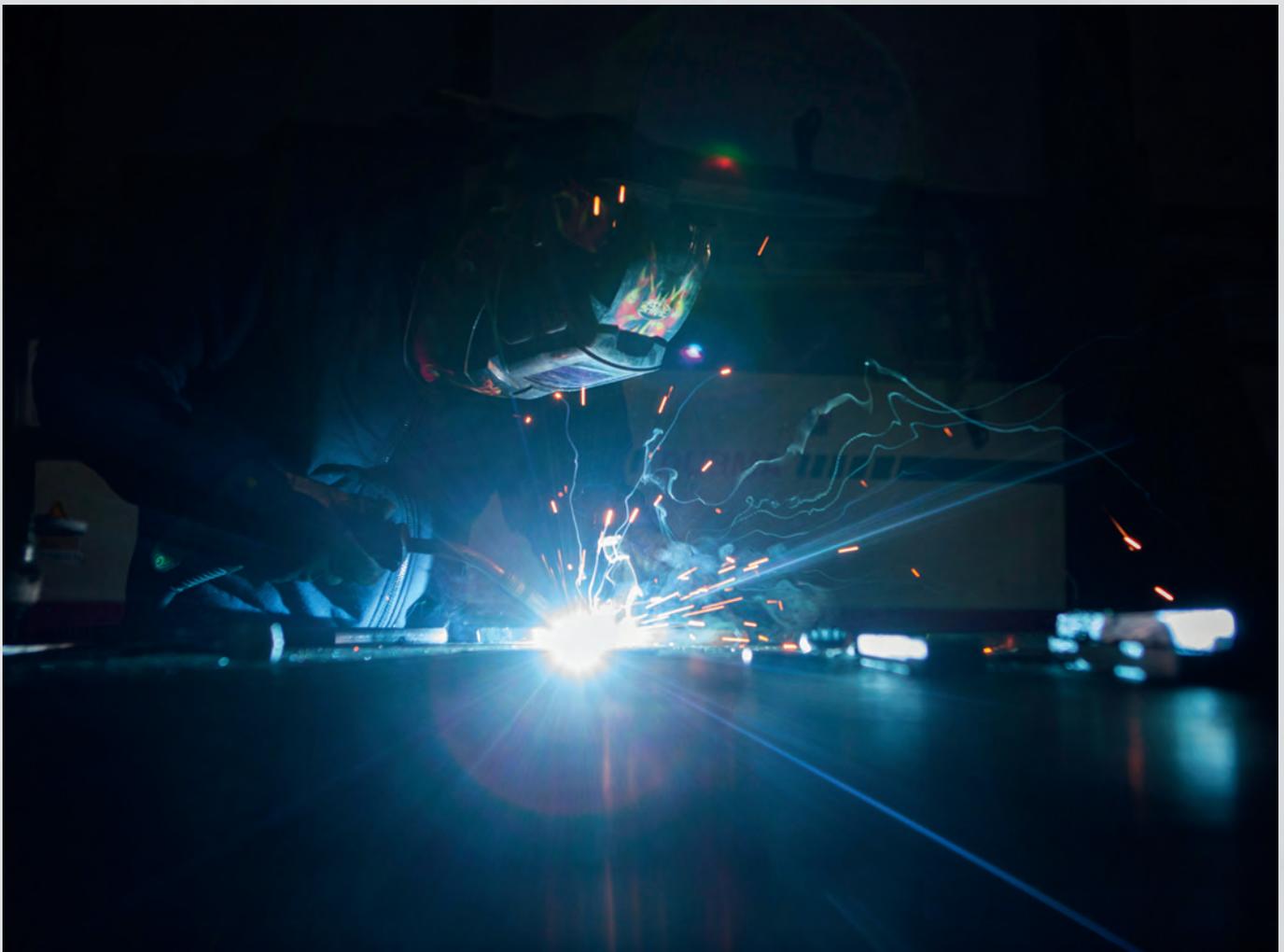
PFDs may also be affected by other conditions of use, such as chemical exposure and welding, and may require additional protection. The user has to be assured that the PFD will not be adversely affected.

The relative amount of required inspection and maintenance is a factor of paramount importance in the choice and application of specific PFDs. Its potential length of service often depends on the conditions of use and storage, which are the responsibility of the owner, user and /or employer.

#### ISO 12402-3. Level 150 N

Life jackets performance level 150 is intended for general offshore and rough weather use where a high standard of performance is required.

- It is essential that the owner, user and employers choose PFDs that meet the correct standard for the circumstances in which they will be used.
- PFD needs to be secured when worn in order to provide positive support in the water and to allow the user to swim or actively assist himself or others.
- No PFD guarantees rescue but is seen as means to reduce the risk of drowning.



# TRADES



# BIFROST



## 71362 BIFROST WINTER PARKA



The Bifrost Winter Parka is our pinnacle protection against the coldest elements. With the Helly Tech® Professional membrane it is waterproof and breathable whilst the H2Flow technology ensures optimal body temperature. The multi pocket solution has room for your phone, tablet and powerbank and the parka doesn't need to be opened to access them, while the life pocket technology makes sure they stay charged longer in freezing environments. Lined with recycled blowable insulation the jacket provides the down feel one would expect in a parka while remaining sustainable. Sporting many flexible components such as the detachable hood, removable faux fur, adjustable cuffs and collar it provides the wearer with multiple choices regarding style, fit and function.

- AVAILABLE IN OCTOBER
- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 Class 4
- Helly Tech® Professional
- H2FLOW™ technology
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Primaloft® Black Eco Insulation
- Downfeet recycled blowable insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back

- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaitors
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details

### COLORS

990 BLACK, 481 CAMO

### SIZES

XXS - 4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 270g/m<sup>2</sup>  
 Lining: 100% Polyester  
 Insulation body: 100% Recycled Polyester  
 Insulation hood: 80% Recycled Polyester, 20% Polyester

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex Certified & Bluesign Approved Main Fabric







# MAGNI



990

## 76563 MAGNI CONSTRUCTION PANT



Utilizing our background in high-performance outdoor apparel, the Magni Construction Pant was designed with durability & comfort in mind. The ultra-soft 4-way stretch fabric features Cordura® reinforcements in high wear areas; knees, bottom of pockets & along the bottom hem for added durability. The padded, waterproof cell phone pocket & detachable hanging pockets make this pant perfect for year-round work in any condition.

- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets with YKK® zipper
- Broad center back belt loop for extra stability & strength
- Back pockets
- Thigh pocket with YKK® zipper
- Padded phone pocket
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
- Reflective Helly Hansen (HH) logos

**COLORS**  
990 BLACK

**SIZES**  
C44 - C58, D88 - D116

**FABRIC**  
Main fabric: 93% polyamide, 7% Elastane - 310 g/m<sup>2</sup>  
Reinforcement: Cordura® fabric - 219 g/m<sup>2</sup>

**Oeko-Tex/BLUESIGN**  
Oeko-Tex/Bluesign Approved Main Fabric



990

## 76583 MAGNI CONSTRUCTION SHORTS

**COLORS**  
990 BLACK

**SIZES**  
C44 - C58

**FABRIC**  
Main fabric: 93% polyamide, 7% Elastane - 310 g/m<sup>2</sup>  
Reinforcement: Cordura® fabric - 219 g/m<sup>2</sup>

**Oeko-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved Main Fabric

- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets with YKK® zipper
- Broad center back belt loop for extra stability & strength
- Back pockets
- Thigh pocket with YKK® zipper closure
- Padded phone pocket
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Reflective Helly Hansen (HH) logos





990

## 71361 MAGNI WINTER JACKET



Our Magni Winter Jacket is made for those cold days when you need maximum protection. It features Helly Tech® Professional fabric to best protect you against the elements. With the Cordura® fabric reinforcements on shoulders & elbows it will withstand rough work, while the special down/Primaloft® blend & our patented H²FLOW™ Technology will keep you warm even in the coldest environments.

- Helly Tech® Professional fabric
- H²FLOW™ technology
- Primaloft Down Blend
- Primaloft® insulation
- Cordura® fabric reinforcement on shoulders & elbows
- No shoulder seams
- Critically taped
- Box wall construction in body eliminates cold bridges
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap

- Loop at storm flap for easy use with gloves
- Hand pockets with snap button closure
- Hand pockets with brushed lining
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inner chest pocket with zipper
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Reflective Helly Hansen (HH) logos
- Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort

### COLORS

990 BLACK

### SIZES

S - 3XL

### FABRIC

Main fabric: 100% Polyamide - 150 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric - 280 g/m<sup>2</sup>  
 Insulation: Primaloft® Down Blend @ 90/10 & Primaloft® Black 120 g/m<sup>2</sup>  
 Lining: 100% Polyester

### WATERPROOF/BREATHABILITY

20.000/20.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



439

990

## 71161 MAGNI SHELL JACKET

### COLORS

439 DARK LIME, 990 BLACK

### SIZES

S - 3XL

### FABRIC

Main fabric: 100% Polyamide - 187 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric - 280 g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

20.000/20.000

### Oeko-Tex/BLUESIGN

Oeko-Tex Certified



- EN 343 3,3
- Helly Tech® Professional
- Cordura® fabric reinforcement on shoulders & elbows
- No shoulder seams
- Fully taped construction
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Front storm flap
- Loop at storm flap for easy use with gloves
- YKK® water resistant zipper at chest
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Reflective Helly Hansen (HH) logos
- Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort



949

## 72170 MAGNI FLEECE JACKET

### COLORS

949 BLACK/DARK LIME

### SIZES

S - 3XL

### FABRIC

Main fabric: 100% Polyester - 210 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 206 g/m<sup>2</sup>

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® fabric
- Reinforcement at shoulders & sleeves
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic inner cuffs with thumbholes
- Adjustable hem with elastic drawcord



**77441 CHELSEA EVOLUTION CONSTRUCTION PANT**



The Chelsea Evolution Construction Pant gives you the best of two worlds – durability & freedom of movement. The 4-way stretch fabric provides unrestricted motion for a comfortable all-day wear. Our legendary Chelsea cotton fabric supplements the stretch with added structure & durability, allowing the pant to perform on the toughest of jobs. Modern fit, improved pocket solutions & articulated design lines makes this pant your best workmate.

- 4-way stretch fabric
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm

**COLORS**  
590 NAVY, 992 BLACK

**SIZES**  
C44 - C64, D88 - D116

**FABRIC**  
Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
Reinforcement: Cordura® fabric 219 g/m<sup>2</sup>

**Oeko-Tex/BLUESIGN**  
Oeko-Tex/Bluesign approved



**77446 CHELSEA EVOLUTION WORK PANT**

**COLORS**  
992 BLACK, 590 NAVY

**SIZES**  
C44 - C64, D88 - D116

**FABRIC**  
Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
Reinforcement: Cordura® fabric 219 g/m<sup>2</sup>

**Oeko-Tex/BLUESIGN**  
Oeko-Tex/Bluesign Approved



- 4-way stretch fabric
- Hand pockets
- Hammer holder loops on both sides
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



597

992

## 77445 CHELSEA EVOLUTION SERVICE PANT

### COLORS

597 NAVY, 992 BLACK

### SIZES

C44 - C64, D88 - D116

### FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- 4-way stretch fabric
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



992

590

## 77447 CHELSEA EVOLUTION PIRATE PANT

### COLORS

992 BLACK, 590 NAVY

### SIZES

C44 - C64

### FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- 4-way stretch fabric
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Adjustable elastic drawcord on bottom hem



590

992

## 77443 CHELSEA EVOLUTION CONSTRUCTION SHORTS

### COLORS

992 BLACK, 590 NAVY

### SIZES

C44 - C64

### FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- 4-way stretch fabric
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric



992

590

## 77444 CHELSEA EVOLUTION SERVICE SHORTS

### COLORS

992 BLACK, 590 NAVY

### SIZES

C44 - C64

### FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- 4-way stretch fabric
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Possibility to increase leg length by 5cm



950

## 71340 CHELSEA EVOLUTION WINTER JACKET



The Chelsea Evolution Winter Jacket protects you from the dropping temperatures. The waterproof Helly Tech® Performance membrane keeps you dry while the Primaloft® insulation keeps you warm; no matter the weather you face, you'll be prepared.

- EN 343 Class 3,1
- EN 342 0,328 m<sup>2</sup>K/WIB|2,1 clo) with 71450 ARCTIC PANT
- Air permeability Class 3
- EN 14058 without pant
- Helly Tech® Performance
- Life Pocket™
- Primaloft® insulation
- Waterproof, windproof & breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort

- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort

### COLORS

950 EBONY

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 215 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric - 260 g/m<sup>2</sup>  
 Insulation body; Primaloft® Black 133 g/m<sup>2</sup>  
 Insulation sleeve/hood; Primaloft® Black 80 g/m<sup>2</sup>  
 Lining: 100% polyester

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



950

## 71140 CHELSEA EVOLUTION SHELL JACKET



The Chelsea Evolution Shell Jacket combines a lightweight 3-layer Helly Tech® Performance membrane with Cordura® reinforcement fabrics to ensure ease of movement & durability. The fully adjustable jacket features drawcords & an adjustable hood to ensure perfect fit & when overheating, the strategically placed ventilation zips help you cool down quickly.

- EN 343 3,3
- Helly Tech® Performance
- Waterproof, windproof & breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort

### COLORS

950 EBONY

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 265 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric - 288 g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

10.000/10.000

### Oeko-Tex/BLUESIGN

Oeko-Tex Certified





590

990

## 74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m<sup>2</sup>  
 Secondary fabric: 93% Polyamide, 7% Elastane, 310 g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

5.000/5.000

### OEKO-TEX/BLUESIGN

Bluesign Approved



- Softshell fabric with membrane & DWR
- 4-Way stretch fabric at upper back for max comfort
- No shoulder seams
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Adjustable hem
- ID card loop



590

990

## 72269 CHELSEA EVOLUTION HOODED PILE JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 366 g/m<sup>2</sup>  
 Secondary fabric: 84% Polyester, 16% Elastane - 224 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in hood
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes



590

990

## 72270 CHELSEA EVOLUTION PILE JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 366 g/m<sup>2</sup>  
 Secondary fabric: 84% Polyester, 16% Elastane - 224 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes



990

## 72146 CHELSEA EVOLUTION STRETCH MIDLAYER

### COLORS

990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 94% Polyester, 6% Spandex - 280 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign Approved



- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord



930

990

## 79197 CHELSEA EVOLUTION HOODIE

### COLORS

930 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 80% Cotton, 20% Polyester - 320 g/m<sup>2</sup>

Mesh lining: 100% Polyester - 250 g/m<sup>2</sup>

Rib: 57% Cotton, 38% Polyester, 3% Elastane - 350 g/m<sup>2</sup>

- 3D mesh fabric in hood
- Adjustable hood with drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs
- Adjustable hem with elastic drawcord



900

930

990

## 79198 CHELSEA EVOLUTION T-SHIRT

### COLORS

900 HH WHITE, 930 GREY MÉLANGE, 990 BLACK

### SIZES

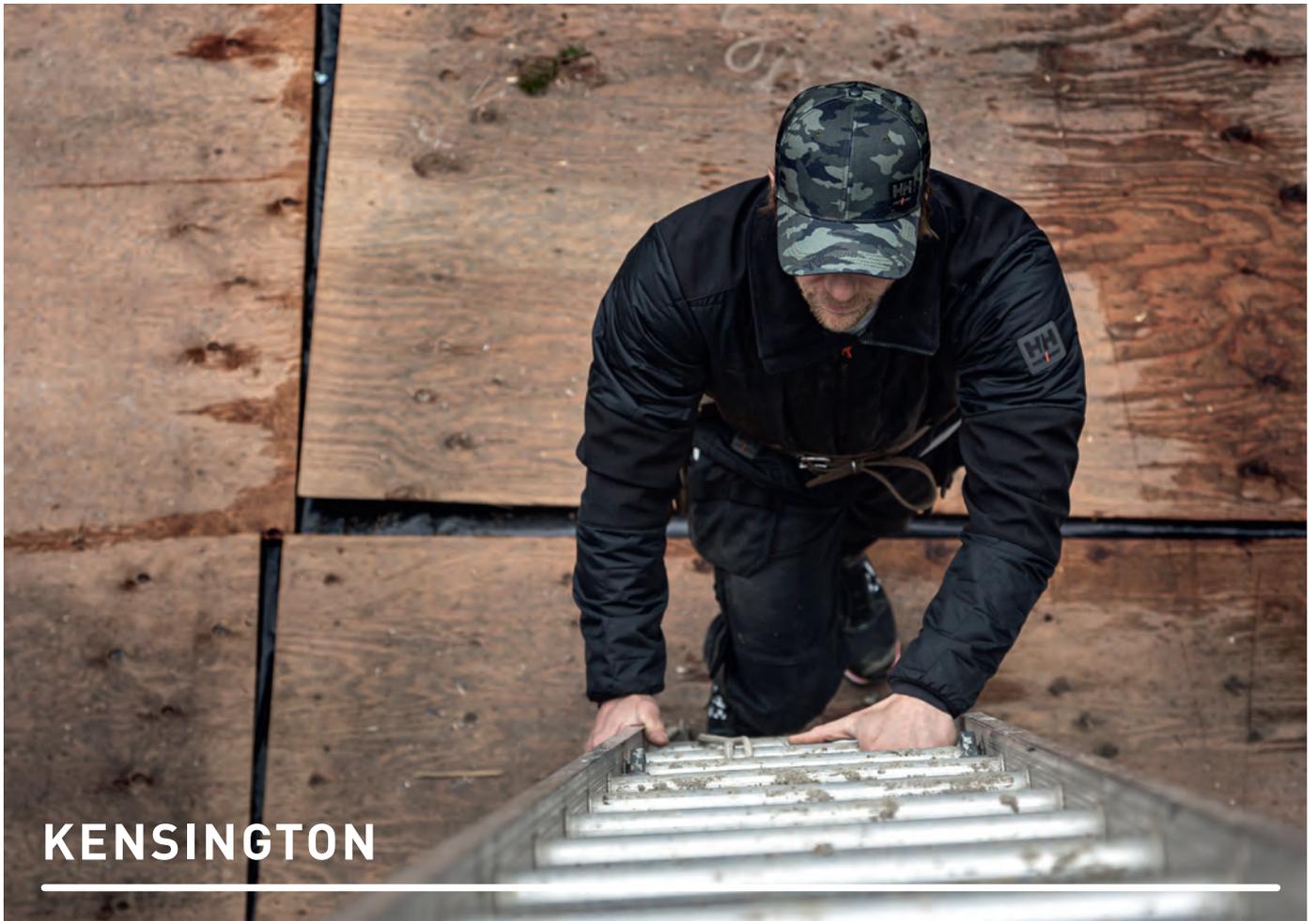
S - 3XL

### FABRIC

Main fabric: 57% Cotton, 38% Polyester, 5% Elastane - 160 g/m<sup>2</sup>

- Rich cotton feel
- Regular fit





# KENSINGTON



590



990

## 71345 KENSINGTON WINTER JACKET



The Kensington Winter Jacket implements both LifaLoft™ insulation, Black Eco Insulation from Primaloft® and Helly Tech® Professional to keep the jacket breathable, waterproof and warm without weighing the wearer down. With its articulated sleeves, removable hood and adjustable cuffs this premium jacket provides fantastic mobility and a flexible fit that gets the job done during the cold winter days.

- AVAILABLE IN OCTOBER
- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 without pant
- Helly Tech® Professional
- LIFALOFT™ insulation by Primaloft®
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams

- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

### COLORS

590 NAVY, 990 BLACK,

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 70% Polypropylene, 30% Polyester - 100g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



## 74230 KENSINGTON HOODED SOFTSHELL JACKET



590

970

990

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

5.000/5.000

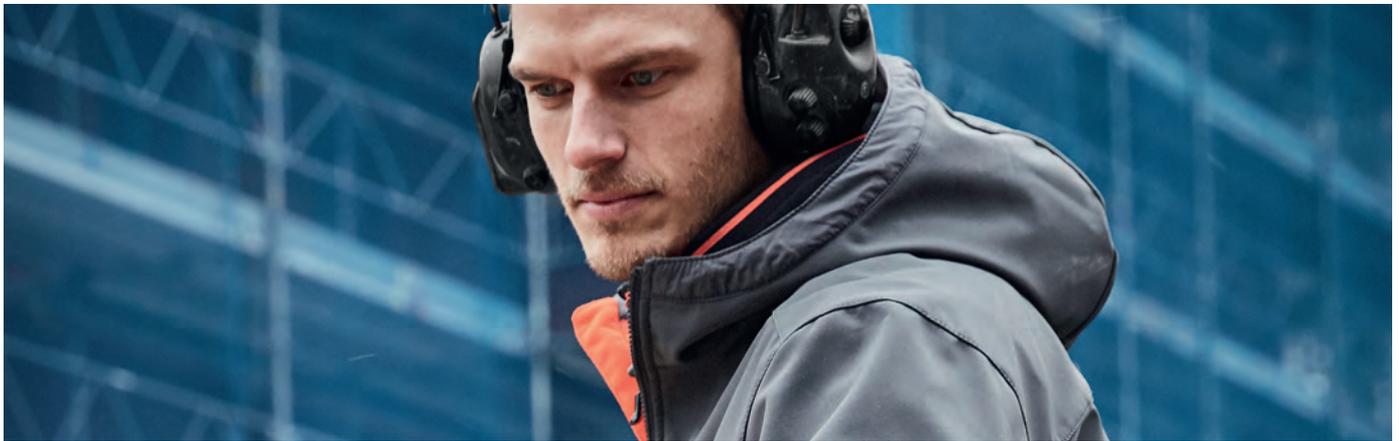
### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

YKK



- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590



970



990

## 74231 KENSINGTON SOFTSHELL JACKET

YKK



The Kensington Softshell Jacket is an excellent choice for the TRADES who values ease & practicality. The high collar has a brushed fleece interior & the back hem is extended for improved comfort. The jacket also features multiple YKK® zipper pockets & a chest pocket with cord hole for headphones that alleviates any unnecessary tangling.

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

5.000/5.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



**73231** KENSINGTON LIFALOFT JACKET

590

990

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Polyester, 75 g/m<sup>2</sup>  
 Secondary fabric: Face: 94% Polyester, 6% Elastane, 305 g/m<sup>2</sup>  
 Insulation: 70% Polypropylene, 30% Polyester, 80 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

**73230** KENSINGTON HOODED LIFALOFT JACKET

590

990

**COLORS**

590 NAVY, 990 BLACK,

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Polyester, 75 g/m<sup>2</sup>  
 Secondary fabric: Face: 94% Polyester, 6% Elastane, 305 g/m<sup>2</sup>  
 Insulation: 70% Polypropylene, 30% Polyester, 80 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

**72158** KENSINGTON FLEECE JACKET

590

930

990

**COLORS**

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Polyester - 350 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric



- EN 14058 Class 1
- Polartec® Wind Pro® fabric
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort

**72251** KENSINGTON 1/2 ZIP KNITTED FLEECE JACKET

590

930

990

**COLORS**

590 NAVY, 930 MID GREY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**Main: 100% Polyester - 314g/m<sup>2</sup>

- EN 14058 Class 1
- Polartec® recycled fleece
- No shoulder seams
- High collar for comfort
- Double layer fabric in collar
- Half zip with YKK® zipper & chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

970

### 79111 KENSINGTON SHIRT

**COLORS**  
590 NAVY, 970 DARK GREY

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: 100% Cotton, 196 g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- No shoulder seams
- Snap button closure at front & on cuffs
- Chest pocket with fastener closure
- Reinforced elbow patches



590

930

990

### 79243 KENSINGTON ZIP HOODIE

**COLORS**  
590 NAVY, 930 GREY MÉLANGE, 990 BLACK

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: 95% Cotton, 5% Elastane,  
brushed backside, 330 g/m<sup>2</sup>

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



590

930

990

### 79245 KENSINGTON SWEATSHIRT

**COLORS**  
590 NAVY, 930 GREY MÉLANGE, 990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric:  
95% Cotton, 5% Elastane, brushed backside, 330 g/m<sup>2</sup>

- Rib-knit around collar for improved comfort
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem





590

930

990

## 79247 KENSINGTON ZIP SWEATSHIRT

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric:

95% Cotton, 5% Elastane, brushed backside - 330g/m<sup>2</sup>

- AVAILABLE IN OCTOBER
- Rib-knit collar for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve and hem



590

930

990

## 79242 KENSINGTON LONGSLEEVE

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 92% Cotton, 8% Elastane, 220g/m<sup>2</sup>

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo



590

930

990

## 79241 KENSINGTON POLO

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 92% Cotton, 8% Elastane, 220 g/m<sup>2</sup>

- Buttoned front placket
- Raised HH Workwear logo
- Slit split
- Extra button included



590

900

930

990

## 79246 KENSINGTON T-SHIRT

### COLORS

590 NAVY, 900 WHITE, 930 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 92% Cotton, 8% Elastane, 220 g/m<sup>2</sup>

- Raised HH Workwear logo





480



590

930

990

290

## 79811 KENSINGTON BEANIE

**COLORS**

480 ARMY GREEN, 590 NAVY, 930 GREY MÉLANGE, 990 BLACK, 290 DARK ORANGE

- Knitted polyester beanie
- HH Workwear logo

**SIZES**

STD

**FABRIC**

Main fabric: 100% Acrylic



590

970

990

## 79812 KENSINGTON WOOL BEANIE

**COLORS**

590 NAVY, 970 DARK GREY, 990 BLACK

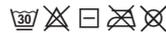
- AVAILABLE IN OCTOBER
- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo

**SIZES**

STD

**FABRIC**

Main fabric: 80% Lambswool 20% Nylon  
Lining: 100% Polyester



## 79806 KENSINGTON FLAT BRIM

**COLORS**

990 BLACK, 992 BLACK/DARK ORANGE

- Flat brim
- Full crown construction
- One size fits most

**SIZES**

STD

**FABRIC**

100% Cotton



990

992

## 79805 KENSINGTON FLAT TRUCKER

**COLORS**

990 BLACK

- Trucker
- Full crown construction
- One size fits most

**SIZES**

STD

**FABRIC**

100% Cotton



990

## 79802 KENSINGTON CAP

**COLORS**

990 BLACK

- Full crown construction
- Snap back
- One size fits most

**SIZES**

STD

**FABRIC**

100% Cotton



990





# OXFORD



590



990

## 77461 OXFORD CONSTRUCTION PANT

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

C44 - C64, D88 - D116

**FABRIC**

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>  
Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



590



990

## 77462 OXFORD WORK PANT

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

C44 - C64, D88 - D116

**FABRIC**

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>  
Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



590



990

## 77460 OXFORD SERVICE PANT

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

C44 - C64, D88 - D116

**FABRIC**

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>  
Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

## 77562 OXFORD BIB

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44 - C64, D88 - D120

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>

Third fabric: 93% polyamide, 7% Elastane - 310 g/m<sup>2</sup>

Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Elastic suspenders
- Chest pocket with fastener closure
- Elastic in waist for perfect fit & freedom of movement
- 4-way softshell stretch fabric in side panels
- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

## 77465 OXFORD PIRATE PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44 - C62

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>

Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Adjustable drawcord on bottom hem
- Tonal logos



590

990

## 77463 OXFORD CONSTRUCTION SHORTS

### COLORS

590 NAVY 990 BLACK

### SIZES

C44 - C62

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>

Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Tonal logos



590

990

## 77464 OXFORD SERVICE SHORTS

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44 - C62

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Tonal logos



990

590

**73290 OXFORD WINTER JACKET**



The Oxford Winter Jacket is equipped with a Helly Tech® Performance membrane & PrimaLoft® insulation, keeping you warm, dry & comfortable in both rain & snow. The shoulders seams have been removed on an otherwise high-impact area, but also maximizes your comfort when carrying a backpack or equipment.

- Helly Tech® Performance fabric
- Critically taped
- PrimaLoft® insulation
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort

**COLORS**

990 BLACK, 590 NAVY

**SIZES**

S - 4XL

**FABRIC**

Main fabric: 100% Polyester, 255 g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton 21% Polyester, 295 g/m<sup>2</sup>  
 Insulation: PrimaLoft Black Eco - 100 g/m<sup>2</sup> in body  
 80 g/m<sup>2</sup> in sleeves.

**Oeko-Tex/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric



990

**71290 OXFORD SHELL JACKET**



The Oxford Shell Jacket has a fully taped construction with Helly Tech® Performance membrane, providing it with great breathability while remaining waterproof. It has a variety of adjustable features for fit, added comfort, & is highly resistant to wear-and-tear with ripstop fabric. Use it by itself or combine it with a base layer & fleece, this jacket is reliable all year long.

- Helly Tech® Performance
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort

**COLORS**

990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Polyester, 255 g/m<sup>2</sup>

**Oeko-Tex/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric





585

990

## 73251 OXFORD INSULATOR

### COLORS

585 EVENING BLUE, 990 BLACK

### SIZES

S - 3XL

### FABRIC

Main fabric: 100% Polyamide 55 g/m<sup>2</sup>  
 Secondary fabric: 65% Polyester 35% Cotton - 310 g/m<sup>2</sup>  
 Insulation body: Primaloft® Black 100 g/m<sup>2</sup>  
 Insulation sleeves: Primaloft® Black 80 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Primaloft® Black Eco Insulation
- YKK® front zipper with chin protector
- Brushed polyester inside collar & hand pockets
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



590

970

990

## 72026 OXFORD FLEECE JACKET

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 251 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



590

970

990

## 72097 OXFORD LIGHT FLEECE JACKET

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 159 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



990

## 72452 OXFORD LIGHT FLEECE PANT

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- AVAILABLE IN OCTOBER
- Polartec® Recycled fleece
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



530

590

950

990

## 79028 OXFORD FZ HOODIE

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Cotton - 310 g/m<sup>2</sup>

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Rib-knit on bottom hem & cuffs
- Flatlock stitching with contrast color



530

590

950

990

## 79027 OXFORD HZ SWEATSHIRT

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Cotton - 310 g/m<sup>2</sup>

- Half zip with YKK® zipper
- Rib-knit on bottom hem & cuffs
- Flatlock stitching with contrast color



530

590

950

990

## 79026 OXFORD SWEATSHIRT

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Cotton - 310 g/m<sup>2</sup>

- Rib-knit at bottom hem, cuffs & collar
- Flatlock stitching with contrast color



530

590

950

990

## 79025 OXFORD POLO

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Cotton - 210 g/m<sup>2</sup>

- Buttoned front placket
- Flatlock stitching with contrast color
- Slit split





530

590

950

990

## 79024 OXFORD T-SHIRT

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE,  
990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Cotton - 200 g/m<sup>2</sup>

- Flatlock stitching with contrast color



290

990

## 79834 OXFORD BEANIE

### COLORS

290 DARK ORANGE, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Polartec® Recycled fleece
- Double layer fabric
- Flatlock seams for extra comfort



990

## 79876 OXFORD NECK GAITER

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Polartec® Recycled fleece
- Flatlock seams for extra comfort





599



999

## 77401 AKER CONSTRUCTION PANT

### COLORS

599 NAVY/DARK GREY, 999 BLACK/DARK GREY

### SIZES

C44 - C62, D88 - D116

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Two center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
- Reflective details



599



979



999

## 77400 AKER WORK PANT

### COLORS

599 NAVY/DARK GREY, 979 DARK GREY/BLACK,  
999 BLACK/DARK GREY

### SIZES

C44 - C62, D88 - D116

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Hand pockets
- Two center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
- Reflective details



999

## 77403 AKER CONSTRUCTION SHORTS

### COLORS

999 BLACK/DARK GREY

### SIZES

C44 - C62

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Two center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Reflective details



599

999

## 77402 AKER WORK SHORTS

### COLORS

599 NAVY/DARK GREY, 999 BLACK/DARK GREY

### SIZES

C44 - C62

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Hand pockets
- Two center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Reflective details



999

## 77200 AKER JACKET

### COLORS

999 BLACK/DARK GREY

### SIZES

S - 3XL

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Chest pocket with fastener closure & several compartments
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Extended back for improved comfort
- Adjustable hem
- ID Card loop
- Reflective details



599

979

999

## 74051 AKER SOFTSHELL JACKET

### COLORS

599 NAVY/DARK GREY, 979 DARK GREY/BLACK,  
999 BLACK/DARK GREY

### SIZES

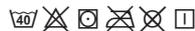
S - 4XL

### FABRIC

Main fabric: 94% Polyester, 6% Elastane - 305 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



585

970

990

## 72155 AKER FLEECE JACKET

### COLORS

585 EVENING BLUE, 970 DARK GREY, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Flatlock seams for extra comfort
- Reflective details



# CHELSEA



999

## 76441 CHELSEA CONSTRUCTION PANT

**COLORS**  
999 BLACK/CHARCOAL

**SIZES**  
C44 - C64, D88 - D116

**FABRIC**  
Main fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

- YKK® zipper
- Reflective details
- Broad belt tunnel at back for extra strength & stability
- Belt loops with Click-On.™ System for additional accessories
- Hammer holder loops on both sides
- Ruler pocket



999

## 76487 CHELSEA COTTON CONSTRUCTION PANT

**COLORS**  
999 BLACK/CHARCOAL

**SIZES**  
C44 - C64, D88 - D116

**FABRIC**  
Main fabric: 100% Cotton - 375 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- Cordura® fabric reinforcement
- Flexible waist
- Plastic covered metal buttons
- Two hand pockets
- Ruler pocket



999

## 76341 CHELSEA CONSTRUCTION VEST

**COLORS**  
999 BLACK/CHARCOAL

**SIZES**  
XS - 3XL

**FABRIC**  
Main fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified approved

- YKK® zipper
- Reflective details
- Cordura® fabric reinforcement on shoulder
- No shoulder seams
- Broad shoulder fit, possibility of extending shoulder length by 3,5cm
- ID Card loop





990

## 71047 CHELSEA SHELL JACKET

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 175 g/m<sup>2</sup>Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

Mesh lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN 343 3,3
- Helly Tech® Performance
- Waterproof, windproof & Breathable
- Cordura® fabric reinforcement on shoulders



YKK



999

## 76040 CHELSEA JACKET

### COLORS

999 BLACK/CHARCOAL

### SIZES

S - 4XL

### FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

- YKK® front zipper
- No shoulder seams
- Reflective details
- Brushed micro fleece inside collar & cuffs



YKK



999

## 76041 CHELSEA LINED JACKET

### COLORS

999 BLACK/CHARCOAL

### SIZES

S - 4XL

### FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>Insulation: 100% Polyamide, 80 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified approved

- YKK® front zipper
- 80g extra insulation on shoulders
- No shoulder seams
- Reflective details



YKK





590

990

### 76438 MANCHESTER CONSTRUCTION PANT

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

C44 - C64, D96 - D120

**FABRIC**

Main fabric: 65% Polyester, 35% Cotton - 275 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Possibility to increase leg length by 5cm



590

990

### 76447 MANCHESTER SERVICE PANT

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

C44 - C62, D92 - D120

**FABRIC**

Main fabric: 65% Polyester, 35% Cotton - 275 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Hand pockets
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Possibility to increase leg length by 5cm



590

970

990

### 76466 MANCHESTER LIGHT SERVICE PANT

**COLORS**

590 NAVY, 970 DARK GREY, 990 BLACK

**SIZES**

C44 - C64, D96 - D116

**FABRIC**

Main fabric: 65% Polyester, 35% Cotton - 245 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Hand pockets
- Back pockets
- YKK® zipper
- Plastic covered metal buttons
- Broad center back belt loop for extra stability & strength
- Thigh pockets with fastener closure
- Possibility to increase leg length by 5cm



999

## 71351 MANCHESTER WINTER JACKET

### COLORS

999 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 150g/m<sup>2</sup>Insulation: Primaloft® Black Eco - 100g/m<sup>2</sup> in body and hood, 80g/m<sup>2</sup> in sleeveLining: 100% Polyamide - 66g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign Approved



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable hood with drawcord and fastener
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details



990

## 71452 MANCHESTER WINTER PANT

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>Insulation: Primaloft® Black Eco - 60 g/m<sup>2</sup>Lining: 100% Polyamide - 66 g/m<sup>2</sup>

- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap



440

590

970

990

## 71043 MANCHESTER SHELL JACKET

### COLORS

440 OLIVE GREEN, 590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign approved



- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Center back length size L: 88cm



590

990

## 71045 MANCHESTER SHELL COAT

### COLORS

590 NAVY, 990 BLACK

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Bluesign approved



- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Center back length size L: 88cm



990

## 71445 MANCHESTER SHELL PANT

**COLORS**  
990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Bluesign approved

- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Two pockets at front with zippers



990

530

## 70127 MANCHESTER RAIN JACKET

**COLORS**  
990 BLACK, 530 RACER BLUE

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 108 g/m<sup>2</sup>  
Lining: 100% Polyester

**OEKO-TEX/BLUESIGN**  
Bluesign approved

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- YKK® zippers
- Front storm flap
- Two hand pockets
- Opening in back for ventilation



990

## 70427 MANCHESTER RAIN PANT

**COLORS**  
990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 108 g/m<sup>2</sup>  
Lining: 100% Polyester

**OEKO-TEX/BLUESIGN**  
Bluesign approved

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



990

## 70627 MANCHESTER RAIN SET

**COLORS**  
990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 108 g/m<sup>2</sup>  
Lining: 100% Polyester

**OEKO-TEX/BLUESIGN**  
Bluesign approved

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Jacket: YKK® zippers
- Front storm flap
- Two hand pockets
- Pant: Elastic at waist
- Adjustable bottom leg with fastener





590

990

## 72065 MANCHESTER ZIP-IN FLEECE JACKET

### COLORS

590 NAVY, 990 BLACK

- Brushed polyester inside collar
- Hand pockets with YKK® zipper

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester, 320 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



590

990

## 79216 MANCHESTER ZIP HOODIE

### COLORS

590 NAVY, 990 BLACK

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>

590

990

## 79212 MANCHESTER ZIP SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>

590

990

## 79210 MANCHESTER HALF ZIP SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

- Double layer fabric in collar
- Half zip with YKK® zipper with chin protector
- Side seams
- Elastic cuffs & hem

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>



590

990

## 79214 MANCHESTER HOODIE

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79208 MANCHESTER SWEATSHIRT

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79169 MANCHESTER LONGSLEEVE

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Cotton, 150 g/m<sup>2</sup>

- Ribbed collar
- Side seams



590

900

970

990

## 79167 MANCHESTER POLO

**COLORS**

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Cotton, 190 g/m<sup>2</sup>

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams



**79161** MANCHESTER T-SHIRT

590

970

990

900

**COLORS**

590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

- Ribbed collar
- Side seams

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Cotton, 150 g/m<sup>2</sup>

## HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

## EXTENDABLE LEGS

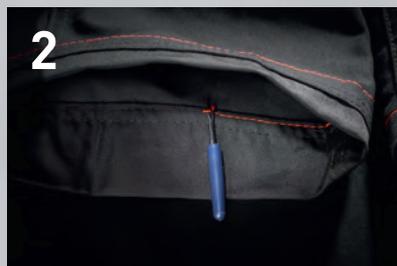
Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Depending on your height, many of our styles include an 'extendable leg' feature that allows you to add an additional 5cm to the bottom hem.

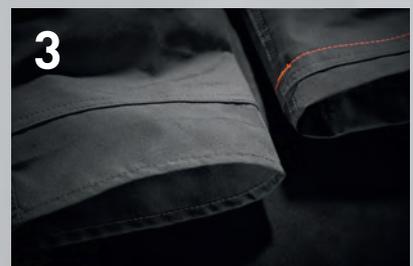
How to extend the bottom hem of your HH Workwear pants:



1 If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



2 From the inside of the pant, rip the top thread carefully, as to not tear the garment



3 Remove the thread completely and pull the hem to reveal the additional material

# PANT OVERVIEW

	CONSTRUCTION	SERVICE	WORK
MAGNI	F1	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>	
	F2		
	R1	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>	
CHELSEA EVOLUTION	F1	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>
	F2	79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>	79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>
	R1	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>
OXFORD & LUNA	F1	79% Cotton 18% Polyester, 3% Elastane, 265 g/m <sup>2</sup>	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m <sup>2</sup>
	F2	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>
	R1	100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>
AKER	F1	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>
	F2		
	R1	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>

F1 = Main Fabric  
F2 = Secondary Fabric  
R1 = Reinforcement Fabric

	CONSTRUCTION	SERVICE	WORK
( MAGNI )	 <p><b>76563 / MAGNI CONSTRUCTION PANT</b></p> <p>The ultimate 4-Way Stretch pant with articulated fit for max comfort / Zip-off hanging pockets in Cordura® fabric with double bottom for extra durability / Hand pockets with zipper closure / Padded mobile phone pocket with magnet closure</p>		
( CHELSEA EVOLUTION )	 <p><b>77441 / CHELSEA EVOLUTION CONSTRUCTION PANT</b></p> <p>4-Way Stretch on upper part / Cordura® fabric reinforcement on knees / Gusset at crotch and articulated knees / Hanging pockets in Cordura® fabric with angled corners and double bottom for extra durability</p>	 <p><b>77445 / CHELSEA EVOLUTION SERVICE PANT</b></p> <p>4-Way Stretch on upper part / Gusset at crotch / Cargo pockets. Rubber covered button</p>	 <p><b>77446 / CHELSEA EVOLUTION WORK PANT</b></p> <p>4-Way Stretch on upper part / Cordura® fabric reinforcement on knees / Gusset at crotch and articulated knees / Loop with double velcro on both sides for hammer holder</p>
( OXFORD )	 <p><b>77461 / OXFORD CONSTRUCTION PANT</b></p> <p>Lightweight 2-Way Stretch fabric / Reinforcement at knee and bottom leg / Loop with double velcro on both sides for hammer holder / Hanging pockets with angled corners and double bottom for extra durability</p>	 <p><b>77460 / OXFORD SERVICE PANT</b></p> <p>Lightweight 2-Way Stretch fabric / Thigh pocket with flap and velcro closure / Broad center back belt loop for extra stability &amp; strength / Gusset at crotch</p>	 <p><b>77462 / OXFORD WORK PANT</b></p> <p>Lightweight 2-Way Stretch fabric / Reinforcement at knee and bottom leg / Loop with double velcro on both sides for hammer holder / Ruler pocket with double bottom for extra durability</p>
( AKER )	 <p><b>77401 / AKER CONSTRUCTION PANT</b></p> <p>Cordura® fabric reinforcement on knees / Hanging pockets in Cordura® fabric with angled corners and double bottom / Ruler pocket with double bottom for extra durability / Thigh pocket with zipper &amp; mobile phone pocket</p>		 <p><b>77400 / AKER WORK PANT</b></p> <p>Cordura® fabric reinforcement on knees / Ruler pocket with double bottom for extra durability / Thigh pocket with zipper &amp; mobile phone pocket / Gusset at crotch</p>



CAMO



481

**71362 BIFROST WINTER PARKA**



The Bifrost Winter Parka is our pinnacle protection against the coldest elements. With the Helly Tech® Professional membrane it is waterproof and breathable whilst the H2Flow technology ensures optimal body temperature. The multi pocket solution has room for your phone, tablet and powerbank and the parka doesn't need to be opened to access them, while the life pocket technology makes sure they stay charged longer in freezing environments. Lined with recycled blowable insulation the jacket provides the down feel one would expect in a parka while remaining sustainable. Sporting many flexible components such as the detachable hood, removable faux fur, adjustable cuffs and collar it provides the wearer with multiple choices regarding style, fit and function.

- AVAILABLE IN OCTOBER
- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 Class 4
- Helly Tech® Professional
- H2FLOW™ technology
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Primaloft® Black Eco Insulation
- Downfeel recycled blowable insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back

- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details

**COLORS**

**481 CAMO**

**SIZES**

**XXS - 4XL**

**FABRIC**

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 270g/m<sup>2</sup>  
 Lining: 100% Polyester  
 Insulation body: 100% Recycled Polyester  
 Insulation hood: 80% Recycled Polyester, 20% Polyester

**WATERPROOF/BREATHABILITY**

20.000/15.000

**Oeko-Tex/BLUESIGN**

Oeko-Tex Certified Certified & Bluesign Approved Main Fabric





481

## 71345 KENSINGTON WINTER JACKET



Warm up without feeling weighed down; our proprietary LifaLoft™ insulation is lighter & warmer than standard insulation. The Kensington Winter Jacket features both the LifaLoft™ technology & Black Eco Insulation from Primaloft® for when you need to stay warm for long hours in cold conditions. The Helly Tech® Professional membrane allows the jacket to stay waterproof & breathable, with articulated sleeves, detachable hood & adjustments on the cuffs to create the perfect fit.

- AVAILABLE IN OCTOBER
- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 without pant
- Helly Tech® Professional
- LIFALOFT™ insulation by PrimaLoft®
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams

- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

**COLORS**  
481 CAMO

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 215 215g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 70% Polypropylene, 30% Polyester, 100g.

**WATERPROOF/BREATHABILITY**  
20.000/15.000

**Oeko-Tex/BLUESIGN**  
Oeko-Tex/Bluesign Approved



481

## 73230 KENSINGTON HOODED LIFALOFT JACKET

**COLORS**  
481 CAMO

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester, 75g/m<sup>2</sup>  
Secondary fabric: Face: 94% Polyester, 6% Elastane, 305g/m<sup>2</sup>  
Insulation: 70% Polypropylene, 30% Polyester, 80g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved



- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



481

## 74230 KENSINGTON HOODED SOFTSHELL JACKET

**COLORS**  
481 CAMO

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m<sup>2</sup>

**WATERPROOF/BREATHABILITY**  
5.000/5.000

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved



- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



481

## 77441 CHELSEA EVOLUTION CONSTRUCTION PANT

**COLORS**

481 CAMO

**SIZES**

C44 - C64, D88 - D116

**FABRIC**

4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- 4-way stretch fabric
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



481

## 77445 CHELSEA EVOLUTION SERVICE PANT

**COLORS**

481 CAMO

**SIZES**

C44 - C64, D88 - D116

**FABRIC**

4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- 4-way stretch fabric
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Possibility to increase leg length by 5cm



931

## 79243 KENSINGTON ZIP HOODIE

**COLORS**

931 GREY MÉLANGE CAMO

**SIZES**

S - 4XL

**FABRIC**

Main fabric:  
 95% Cotton, 5% Elastane, brushed backside, 330 g/m<sup>2</sup>



- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem



481

## 79242 KENSINGTON LONGSLEEVE

**COLORS**

481 CAMO

**SIZES**

S - 4XL

**FABRIC**

Main fabric: 92% Cotton, 8% Elastane, 220 g/m<sup>2</sup>



- Rib-knit at center front for improved comfort
- Raised HH Workwear logo

**79246** KENSINGTON T-SHIRT

481

931

**COLORS**

481 CAMO, 931 GREY MÉLANGE CAMO

- Raised HH Workwear logo

**SIZES**

S - 4XL

**FABRIC**Main fabric: 92% Cotton, 8% Elastane, 220 g/m<sup>2</sup>**75106** HH LIFA MERINO CREWNECK

481

**COLORS**

481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 57% Merino, 43% Polypropylene, 215 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

**75506** HH LIFA MERINO PANT

481

**COLORS**

481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

**79705** HH LIFA MERINO BEANIE

481

**COLORS**

481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified





481

### 79707 HH LIFA MERINO BALACLAVA

**COLORS**

481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



481

### 79706 HH LIFA MERINO NECK GAITOR

**COLORS**

481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



481

### 79802 KENSINGTON CAP

**COLORS**

481 CAMO

- Full crown construction
- Snap back
- One size fits most

**SIZES**

STD

**FABRIC**

100% Cotton



481

### 79586 WW LAPTOP SLEEVE

**COLORS**

481 CAMO

- AVAILABLE IN OCTOBER
- Water resistant main fabric
- Padded main compartment
- YKK® zipper closure
- Hidden carry handle
- Possible to slide onto trolley handles
- Length: 23.5cm Width 15cm

**SIZES**

STD

**FABRIC**

Other Material



480

### 79528 HH LOGO WEBBING BELT

**COLORS**

480 ARMY GREEN

- Full stretch
- Buckle with HH WW logo
- Width: 3.8cm

**SIZES**

STD

**FABRIC**

Main fabric: 96% Cotton, 4% Spandex Stretch Twill

# WOMENSWEAR





990

### 77481 W LUNA CONSTRUCTION PANT

**COLORS**  
990 BLACK

**SIZES**  
C34 - C48

**FABRIC**  
Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>  
Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified



- Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



990

### 77484 W LUNA WORK PANT

**COLORS**  
990 BLACK

**SIZES**  
C34 - C48

**FABRIC**  
Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>  
Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified



- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



990

### 77480 W LUNA SERVICE PANT

**COLORS**  
990 BLACK

**SIZES**  
C34 - C48

**FABRIC**  
Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m<sup>2</sup>  
Second fabric: 65% Polyester, 35% Cotton, 310 g/m<sup>2</sup>  
Reinforcement: 100% Polyamide, 195 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified



- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



990

## 71304 W LUNA WINTER JACKET



Designed & tested by women, the Luna Winter Jacket is the perfect choice for women at work on a cold winter day. With its Helly Tech® Professional membrane & Primaloft® Black Eco Insulation it is lightweight while remaining waterproof, windproof & breathable.

- AVAILABLE IN OCTOBER
- EN 343 Class 4,1
- EN 14058 Class 4
- Helly Tech® Professional
- Life Pocket™
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar

- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective Helly Hansen [HH] logos

### COLORS

990 BLACK

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Polyester

Lining: 100% Polyamide

Insulation body: 80% Recycled Polyester, 20% Polyester

Insulation sleeves: 80% Recycled Polyester, 20% Polyester

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



990

## 71240 W LUNA SHELL JACKET

### COLORS

990 BLACK

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Polyester

Lining: 100% Polyamide

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- AVAILABLE IN OCTOBER
- EN 343 Class 4,4
- Helly Tech® Professional
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective Helly Hansen [HH] logos



990

## 72400 W LUNA FLEECE JACKET

### COLORS

990 BLACK

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Polyester - 250 g/m²

### Oeko-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- AVAILABLE IN OCTOBER
- Polartec® Recycled fleece
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Flatlock seams for extra comfort



990

**74240** W LUNA SOFTSHELL JACKET



Designed & tested by women, the Luna softshell jacket is a versatile piece with female fit that will keep the wearer comfortable throughout the working day.

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

**COLORS**  
990 BLACK

**SIZES**  
XS - 2XL

**FABRIC**  
Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

**WATERPROOF/BREATHABILITY**  
5.000/5.000

**Oeko-Tex/BLUESIGN**  
Oeko-Tex/Bluesign Approved



**WOMEN'S MANCHESTER**



990

**76465** W MANCHESTER LIGHT SERVICE PANT

**COLORS**  
990 BLACK

**SIZES**  
C32 - C50

**FABRIC**  
Main fabric: 65% Polyester, 35% Cotton - 245 g/m²

**Oeko-TEX/BLUESIGN**  
Oeko-Tex Certified

- Hand pockets
- Back pockets
- YKK® zipper
- Plastic covered metal buttons
- Broad center back belt loop for extra stability & strength
- Thigh pockets with fastener closure
- Possibility to increase leg length by 5cm





990

## 74044 W MANCHESTER SHELL JACKET

### COLORS

990 BLACK

### SIZES

S - 2XL

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop



990

590

## 79217 W MANCHESTER ZIP HOODIE

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem



990

590

## 79213 W MANCHESTER ZIP SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem



590

990

## 79215 W MANCHESTER HOODIE

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem





990

590

## 79209 W MANCHESTER SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Cotton, 280 g/m<sup>2</sup>



590

990

## 79159 W MANCHESTER LONGSLEEVE

### COLORS

590 NAVY, 990 BLACK

- Ribbed collar
- Side seams

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Cotton, 150 g/m<sup>2</sup>



990

590

970

900

## 79168 W MANCHESTER POLO

### COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Cotton, 190 g/m<sup>2</sup>



990

590

970

900

## 79163 W MANCHESTER T-SHIRT

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

- Ribbed collar
- Side seams

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Cotton, 150 g/m<sup>2</sup>





## WOMEN'S LIFA® MERINO



990

### 75210 W HH LIFA MERINO HALF ZIP

**COLORS**  
990 BLACK

**SIZES**  
XS -2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene, 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

### 75209 W HH LIFA MERINO CREWNECK

**COLORS**  
990 BLACK

**SIZES**  
XS -2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene, 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

### 75520 W HH LIFA MERINO PANT

**COLORS**  
990 BLACK

**SIZES**  
XS -2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene, 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





# LUNA HI VIS



369

## 77498 W LUNA HI VIS CONSTRUCTION PANT CL 2

**COLORS**

369 HI VIS YELLOW/EBONY

**SIZES**

C34 - C48

**FABRIC**

Main fabric: 94% Polyester, 6% Elastane, 325 g/m<sup>2</sup>  
 Secondary fabric: 85% Polyester, 15% Cotton, 315 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide, 219 g/m<sup>2</sup>

**WATERPROOF/BREATHABILITY**

20.000/15.000

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 2
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- 360° reflective transfer print on bottom legs



369

## 71398 W LUNA HI VIS WINTER JACKET



Designed & tested by women, the Luna Hi Vis Winter Jacket is the perfect choice for the tradeswoman in need of both visibility, comfort & protection against the elements. With Life Pocket™ technology, personal electronics will stay alive longer, even on the coldest of days. With its genuine female fit & Helly Tech® Performance waterproof membrane it will keep the wearer warm, dry & comfortable.

- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 2
- EN 343 4,1
- EN 342, 0,349m<sup>2</sup>/K/W
- Air permeability Class 3
- Helly Tech® Performance
- Life Pocket™
- Life Pocket™ for tablets
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Padded collar for extra comfort

- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- 360° reflective transfer print on body, sleeves and shoulders

**COLORS**

369 HI VIS YELLOW/EBONY

**SIZES**

XS - 2XL

**FABRIC**

Main fabric: 100% Polyester  
 Secondary Main fabric: 100% Polyamide  
 Lining: 100% Polyamide  
 Insulation body: 80% Recycled Polyester, 20% Polyester

**WATERPROOF/BREATHABILITY**

20.000/15.000

**Oeko-Tex/BLUESIGN**

Oeko-Tex/Bluesign Approved





369

## 71294 W LUNA HI VIS SHELL JACKET



- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 2
- EN 343 Class 4,4
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper

- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- 360° reflective transfer print on body, sleeves and shoulders

### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Polyester  
Secondary Main fabric: 100% Polyamide  
Lining: 100% Polyamide  
Lining 2: 100% Polyester

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



369

## 74098 W LUNA HI VIS SOFTSHELL JACKET

### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyester - 320 g/m²

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 2
- EN ISO 20471 Class 3 in combination with style 77498
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- 360° reflective transfer print on body, sleeves & shoulders



369

## 72174 W LUNA HI VIS FLEECE JACKET

### COLORS

360 YELLOW

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Polyester - 280 g/m²

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 3: Size L ->
- EN ISO 20471 Class 2: Size XS - M
- EN ISO 20471 Class 3 in combination with styles 77498, 77471, 77472
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- 360° reflective on body, sleeves and shoulders

# HI VIS





ICU



369

**77471** ICU CONSTRUCTION PANT CLASS 1



The durable 4-way stretch fabric combined with our hi vis polyester/cotton mix provides excellent flexibility, style, & safety when you need to be seen. Modern fit, removable tool pockets & Cordura® reinforced knee pockets makes this pant the all-in-one choice for work in all conditions.

- EN ISO 20471 Class 1
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- 360° reflective 3M™ transfer print on bottom legs

**COLORS**

**369** YELLOW/EBONY

**SIZES**

C44 - C62, D92 - D116

**FABRIC**

Main fabric: 93% Polyamide, 7% Elastane - 310 g/m<sup>2</sup>  
 Hi vis: 85% Polyester, 15% Cotton 315 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**Oeko-Tex/BLUESIGN**

Oeko-Tex/Bluesign Approved



369

**77472** ICU CONSTRUCTION PANT CLASS 2

**COLORS**

**369** YELLOW/EBONY

**SIZES**

C44 - C62, D92 - D116

**FABRIC**

Main fabric: 94% Polyester, 6% Elastane, 325 g/m<sup>2</sup>  
 Secondary fabric: 85% Polyester, 15% Cotton, 315 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide, 219 g/m<sup>2</sup>

**Oeko-Tex/BLUESIGN**

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 2
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- 360° reflective 3M™ transfer print on bottom legs





369

## 71372 ICU WINTER JACKET



Stay visible, comfortable & protected with the ICU Winter Jacket. Packed with features such as 3M® reflectives, Primaloft® insulation & H2Flow™ Technology, this jacket will help you stay warm & visible in the darkest conditions this season.

- EN ISO 20471 Class 3: Size L ->
- EN ISO 20471 Class 2: Size S - M
- EN 343 3,1
- EN 342 0,343 m²K/W w/pants 71494 & 71495
- Air permeability Class 3
- Helly Tech® Performance
- H2Flow™ Technology
- Primaloft® Black Eco Insulation
- Waterproof, windproof & breathable
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector

- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inner chest pocket
- Inside stash pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- ID Card loop
- Extended back for improved comfort
- Reflective details
- 360° reflective 3M™ transfer print on body, sleeves & shoulders

### COLORS

369 YELLOW/EBONY

### SIZES

S - 3XL

### FABRIC

Main fabric: 100% Polyester - 215 g/m²  
 Secondary fabric: 100% Polyamide - 235 g/m²  
 Lining: 100% Polyamide - 58 g/m²  
 Insulation: Primaloft Black Eco - 133 g/m² in body  
 100 g/m² in sleeves.

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



369

## 71172 ICU SHELL JACKET

### COLORS

369 YELLOW/EBONY

### SIZES

S - 3XL

### FABRIC

Main fabric:  
 100% Polyester 265 g/m²

### WATERPROOF/BREATHABILITY

10.000/10.000

### Oeko-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 3: Size L ->
- EN ISO 20471 Class 2: Size S - M
- EN 343 3,3
- Helly Tech® Performance
- Waterproof, windproof & breathable
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Chest pocket with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pocket
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID Card loop
- Extended back for improved comfort
- Reflective details
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



369

## 74272 ICU SOFTSHELL JACKET

### COLORS

369 YELLOW/EBONY

### SIZES

S - 3XL

### FABRIC

Main fabric: 100% Polyester - 320 g/m²

### WATERPROOF/BREATHABILITY

10.000/10.000

### Oeko-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 3: Size M ->
- EN ISO 20471 Class 2: Size S
- EN ISO 20471 without sleeves Class 2: Size M ->
- EN ISO 20471 without sleeves Class 1: Size S
- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Detachable sleeves with YKK® zippers
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



369

## 79273 ICU HOODIE

**COLORS**  
369 YELLOW/EBONY

**SIZES**  
S - 3XL

**FABRIC**  
Hi Vis: 100% Polyester - 300 g/m<sup>2</sup>  
Contrast: 80% Cotton, 20% Polyester - 320 g/m<sup>2</sup>

- EN ISO 20471 Class 1
- YKK® front zipper
- Adjustable hood with elastic drawcord
- Hand pockets with YKK® zipper
- Rib-knit sleeve cuffs
- Adjustable bottom hem
- ID Card loop
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



369

## 79272 ICU SWEATSHIRT

**COLORS**  
369 YELLOW/EBONY

**SIZES**  
S - 3XL

**FABRIC**  
Hi Vis: 100% Polyester - 300 g/m<sup>2</sup>  
Contrast: 80% Cotton, 20% Polyester - 320 g/m<sup>2</sup>

- EN ISO 20471 Class 1
- Rib-knit around collar for improved comfort
- Rib-knit sleeve cuffs
- ID Card loop
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



369

## 79271 ICU T-SHIRT

**COLORS**  
369 YELLOW/EBONY

**SIZES**  
S - 3XL

**FABRIC**  
Hi Vis: 54% Polyester, 46% Polypropylene - 175 g/m<sup>2</sup>  
Contrast: 57% Cotton, 38% Polyester, 5% Elastane - 160 g/m<sup>2</sup>

- EN ISO 20471 Class 1
- Lifa® Active technology
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



LIFA® ACTIVE HI VIS



360

**75110** HH LIFA ACTIVE HI VIS HALF ZIP

**COLORS**  
360 YELLOW

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: 54% Polyester, 46% Polypropylene, 175 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 3: Size L ->
- EN ISO 20471 Class 2: Size XS - M
- EN 13758-2
- Lifa® Active technology
- UPF 40
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



360

**75111** HH LIFA ACTIVE HI VIS CREWNECK

**COLORS**  
360 YELLOW

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: 54% Polyester, 46% Polypropylene, 175 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 3: Size L ->
- EN ISO 20471 Class 2: Size XS - M
- EN 13758-2
- Lifa® Active technology
- UPF 40
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



360

**75112** HH LIFA ACTIVE HI VIS POLO

**COLORS**  
360 YELLOW

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: 54% Polyester, 46% Polypropylene, 175 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 2
- EN 13758-2
- Lifa® Active technology
- UPF 40
- Buttoned front placket
- Slit split
- Flatlock seams for extra comfort
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



360

**75113** HH LIFA ACTIVE HI VIS T-SHIRT

**COLORS**  
360 YELLOW

**SIZES**  
S - 4XL

**FABRIC**  
Main fabric: 54% Polyester, 46% Polypropylene, 175 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 2
- EN 13758-2
- Lifa® Active technology
- UPF 40
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort
- 360° reflective 3M™ transfer print on body, sleeves & shoulders



# ALNA



360

## 71695 ALNA 2.0 SHELL SUIT



The Alna Shell Suit 2.0 will keep you visible from head-to-toe. With innovative pocket solutions, a fantastic fit & heat transfer reflectives this shell suit will make sure you can get the job done while staying waterproof & visible year-round.

- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 3
- EN 343 4,4
- Helly Tech® Performance
- Life Pocket™
- Life Pocket™ for tablets
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Packable hood in collar
- Adjustable hood with elastic drawcord and fastener
- Helmet compatible hood
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Front storm flap
- Loops for attaching Inflatable Lifejackets
- ID card loop
- Hand pockets

- Tape pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Removable belt
- Broad center back belt loop for extra strength and stability
- Loop attachment on inside waist for suspender integration
- Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Kneepad pockets
- Possibility to increase leg length by 5cm | ID card loop
- Reflective details
- 360° reflective transfer print on body, sleeves, shoulders and bottom legs

**COLORS**  
369 YELLOW/EBONY

**SIZES**  
C44 - C62

**FABRIC**  
Main fabric: 100% Polyester  
Secondary Main fabric: 100% Polyamide  
Shell 3: 100% Polyamide  
Lining: 100% Polyamide

**Oeko-Tex/BLUESIGN**  
Oeko-Tex/Bluesign Approved





169

269

369

### 71395 ALNA WINTER PARKA

**COLORS**  
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 215 g/m<sup>2</sup>  
Secondary fabric: 100% Polyamide - 235 g/m<sup>2</sup>  
Lining: 100% Polyamide - 58 g/m<sup>2</sup>  
Insulation: Primaloft Black Eco - 133 g/m<sup>2</sup> in body  
80 g/m<sup>2</sup> in sleeves.

- EN ISO 20471 Class 3
- EN 343 3.1
- EN 342, 0,328 m<sup>2</sup>/K/W
- Air permeability Class 3
- 2-way YKK® zipper at front at front
- Front storm flap
- YKK® hand pockets
- YKK® chest pocket
- YKK® zipper for underarm ventilation
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Helmet compatible design
- Detachable hood
- Adjustable hood with drawcord
- Faux Fur on Hood
- Brushed Tricot in neck for max comfort
- No shoulder seams
- Adjustable cuffs
- Elastic wrist gaiters
- Embellishment zipper
- ID card loop

**WATERPROOF/BREATHABILITY**  
20.000/15.000

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved



169

269

369

### 71394 ALNA WINTER JACKET

**COLORS**  
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 215 g/m<sup>2</sup>  
Secondary fabric: 100% Polyamide - 235 g/m<sup>2</sup>  
Lining: 100% Polyamide - 58 g/m<sup>2</sup>  
Insulation: Primaloft Black Eco - 133 g/m<sup>2</sup> in body  
80 g/m<sup>2</sup> in sleeves.

- EN ISO 20471 Class 3
- EN 343 3.1
- EN 342, 0,328 m<sup>2</sup>/K/W
- Air permeability Class 3
- YKK® front zipper
- Front storm flap
- YKK® hand pockets
- YKK® chest pocket
- YKK® zipper for underarm ventilation
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Helmet compatible design
- Detachable hood
- Adjustable hood with drawcord
- Brushed Tricot in neck for max comfort
- No shoulder seams
- Adjustable cuffs
- Elastic wrist gaiters
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop

**WATERPROOF/BREATHABILITY**  
20.000/15.000

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved



169

269

369

### 71495 ALNA WINTER CONSTRUCTION PANT CL 2

**COLORS**  
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
C44 - C62

**FABRIC**  
Main fabric: 100% Polyester - 215 g/m<sup>2</sup>  
Secondary fabric: 100% Polyamide - 235 g/m<sup>2</sup>  
Lining: 100% Polyamide - 58 g/m<sup>2</sup>  
Insulation: Primaloft® Black Eco - 100 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

- EN ISO 20471 Class 2
- EN 343 3.1
- EN 342, 0,328 m<sup>2</sup>/K/W
- Air permeability Class 3
- Hand pockets with YKK® zipper
- Zip-off hanging pockets with double bottom for extra durability
- Detachable & elastic suspenders
- Broad center back belt loop for extra strength & stability
- Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee & bottom leg
- Kneepad pockets
- Possibility to increase leg length by 5cm
- ID card loop

**WATERPROOF/BREATHABILITY**  
20.000/15.000

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved



169

269

369

### 71494 ALNA WINTER PANT CL 1

**COLORS**  
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
C44 - C62

**FABRIC**  
Main fabric: 100% Polyester - 215 g/m<sup>2</sup>  
Secondary fabric: 100% Polyamide - 235 g/m<sup>2</sup>  
Lining: 100% Polyamide - 58 g/m<sup>2</sup>  
Insulation: Primaloft® Black Eco - 100 g/m<sup>2</sup>

- EN ISO 20471 Class 1
- EN 343 3.1
- EN 342, 0,328 m<sup>2</sup>/K/W
- Air permeability Class 3
- Two hand pockets
- Detachable & elastic suspenders
- Broad center back belt loop for extra strength & stability
- Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap & fastener closure
- Possibility to increase leg length by 5cm
- ID card loop

**WATERPROOF/BREATHABILITY**  
20.000/15.000

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved





169

269

369

**71694** ALNA 2.0 WINTER SUIT



A true Hi Vis winter suit designed & developed together with several of our professional users. The suit is fully wind & waterproof with lots of well thought-through features. It has arm & leg gaiters, leg zippers to the knees, Life Pocket™, hand pockets & an extended back to ensure optimized fit during long workdays

- EN ISO 20471 Class 3
- EN 343 4,1
- EN 342, 0,349 m²K/W(B)(2,3 clo)
- Air permeability Class 3
- Helly Tech® Performance
- Life Pocket™
- Life Pocket™ for tablets
- Primaloft® Black Eco Insulation
- Waterproof, windproof & breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Front storm flap
- ID card loop

- Hand pockets
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Removable belt
- Broad center back belt loop for extra strength & stability
- Loop attachment on inside waistband for suspender integration
- Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee & bottom leg
- Kneepad pockets
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective details
- 360° reflective transfer print on body, sleeves, shoulders & bottom legs

**COLORS**

**169** RED/EBONY, **269** ORANGE/EBONY, **369** YELLOW/EBONY

**SIZES**

C44 - C62

**FABRIC**

Main fabric: 100% Polyester, 215 g/m²  
 Secondary fabric: 100% Polyamide, 235 g/m²  
 Reinforcement: 100% Polyamide, 219 g/m²  
 Insulation: Primaloft Black Eco - 133 g/m² in body & legs  
 80 g/m² in sleeves.

**WATERPROOF/BREATHABILITY**

20.000/15.000

**Oeko-Tex/BLUESIGN**

Oeko-Tex/Bluesign Approved



169

269

369

**77210** ALNA JACKET CL 3

**COLORS**

**169** RED/EBONY, **269** ORANGE/EBONY, **369** YELLOW/EBONY

**SIZES**

S - 4XL

**FABRIC**

Main fabric: 70% Polyester, 30% Cotton - 300 g/m²

**Oeko-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 3
- YKK® zipper
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Brushed polyester inside collar
- ID card loop



169

269

369

**74094** ALNA SOFTSHELL JACKET

**COLORS**

**169** RED/EBONY, **269** ORANGE/EBONY, **369** YELLOW/EBONY

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Polyester - 320 g/m²

**WATERPROOF/BREATHABILITY**

10.000/10.000

**Oeko-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- YKK® zipper
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Brushed polyester inside collar
- ID card loop



169

269

369

### 77110 ALNA CONSTRUCTION VEST CL 1

**COLORS**

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

**SIZES**

XS - 4XL

**FABRIC**

70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 1
- YKK® zipper
- Reflective band around body
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Two back pockets
- Multiple pockets



169

269

369

### 77413 ALNA CONSTRUCTION PANT CL 2

**COLORS**

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

**SIZES**

C44 - C62, D88 - D116

**FABRIC**

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 2
- YKK® zipper
- Reflective bands at legs
- Thigh pocket with fastener closure
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- ID Card loop
- Ruler pocket



169

269

369

### 77412 ALNA CONSTRUCTION PANT CL 1

**COLORS**

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

**SIZES**

C44 - C62, D88 - D116

**FABRIC**

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 1
- YKK® zipper
- Reflective bands at legs
- Thigh pocket with fastener closure
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- ID Card loop
- Ruler pocket



169

269

369

### 77411 ALNA PANT CL 2

**COLORS**

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

**SIZES**

C44 - C62, D88 - D116

**FABRIC**

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 2
- YKK® zipper
- Reflective bands at legs
- Thigh pocket with fastener closure
- Two back pockets with fastener closure
- ID Card loop
- Ruler pocket





## 77410 ALNA PANT CL 1

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

### SIZES

C44 - C62, D88 - D116

### FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 1
- YKK® zipper
- Thigh pocket with fastener closure
- Two back pockets with fastener closure
- ID Card loop
- Ruler pocket



## 77510 ALNA BIB CL 2

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

### SIZES

C44 - C64

### FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 2
- YKK® zipper
- Fly with zip
- Adjustable elastic suspenders
- ID Card loop
- Ruler pocket



## 77414 ALNA PIRATE PANT

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

### SIZES

C44 - C62

### FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 2: Size C50->
- EN ISO 20471 Class 1: Size C44-C48
- YKK® zipper
- Thigh pocket with fastener closure
- Two back pockets with fastener closure
- ID Card loop
- Ruler pocket



## 77415 ALNA SHORTS

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

### SIZES

C44 - C62

### FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 2: Size C48->
- EN ISO 20471 Class 1: Size C44-C46
- YKK® zipper
- Two back pockets with fastener closure
- ID Card loop
- Ruler pocket



169

269

369

**71194 ALNA SHELL JACKET**

**COLORS**

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Polyester - 215 g/m<sup>2</sup>  
Lining: 100% Polyamide - 58 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 3
- EN 343 3,3
- Helly Tech® Performance
- Taped seams
- No shoulder seams
- Detachable hood



169

269

369

**71496 ALNA SHELL CONSTRUCTION PANT CL 2**

**COLORS**

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

**SIZES**

C44 - C62

**FABRIC**

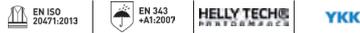
Main fabric: 100% Polyester - 215 g/m<sup>2</sup>  
Lining: 100% Polyamide - 58 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**WATERPROOF/BREATHABILITY**

20.000/15.000

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 2
- EN 343 3,3
- Helly Tech® Performance
- Taped seams
- YKK® zipper
- Detachable & elastic suspenders with zipper at back
- Two hand pockets



169

269

369

**77610 ALNA SUIT CL 3**

**COLORS**

169 RED/EBONY, 269 ORANGE/EBONY,  
369 YELLOW/EBONY

**SIZES**

C44 - C62

**FABRIC**

Main fabric: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 3
- YKK® zipper
- 360° reflective bands on body, sleeves & legs
- 2-way zipper with fastener closure
- Two chest pockets with flaps & fastener closure
- ID Card loop
- Ruler pocket



369

**70294 ALNA RAIN JACKET**

**COLORS**

369 YELLOW/EBONY

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% PVC on 100% Polyester knit - 390 g/m<sup>2</sup>



- EN ISO 20471 Class 3
- EN 343 3,1
- Adjustable hood with drawcord
- Helmet compatible hood
- Double main fabric front flap with button closure
- Full inner front placket
- Hand pockets
- ID card loop
- Adjustable cuff with snap buttons
- Reflective details
- 360° reflective transfer print on body, sleeves & shoulders



369

## 70495 ALNA RAIN BIB CL 2

### COLORS

369 YELLOW/EBONY

### SIZES

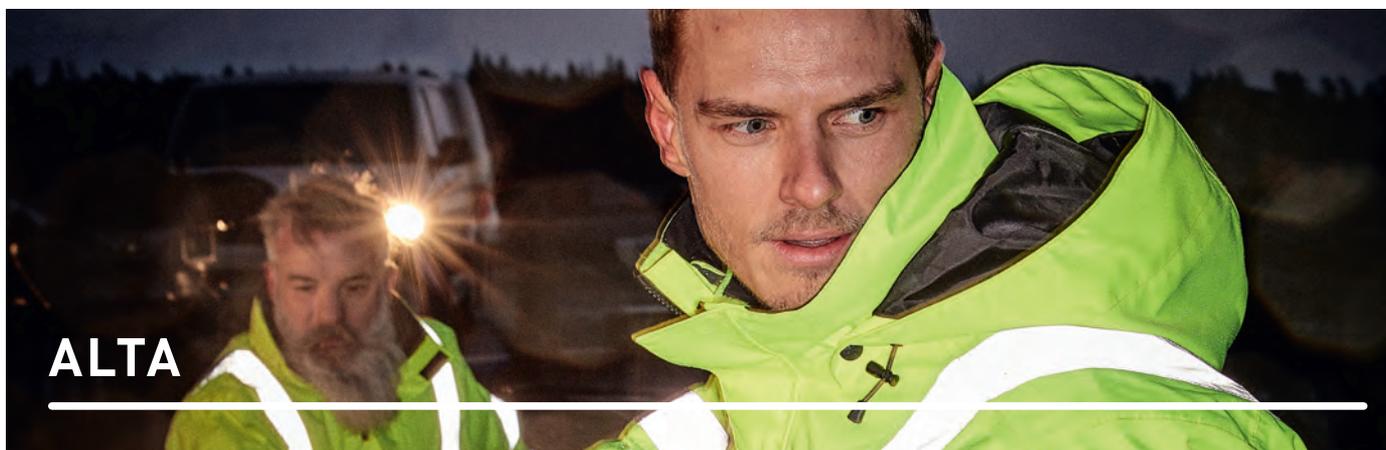
XS - 4XL

### FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 390 g/m<sup>2</sup>

- EN ISO 20471 Class 2
- EN 343 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons
- Reflective details
- 360° reflective transfer print on bottom legs





ALTA



369

**76491** ALTA CONSTRUCTION PANT CL 1**COLORS**

369 YELLOW/CHARCOAL

**SIZES**

C44 - C62, D88 - D116

**FABRIC**

Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>  
 Contrast: 65% Polyester, 35% cotton - 245 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 200 g/m<sup>2</sup>

- EN ISO 20471 Class 1
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flap
- Two hanging front pockets in reinforcement fabric with double bottom
- Ruler pocket



369



269

**76496** ALTA CONSTRUCTION PANT CL2**COLORS**

369 YELLOW/CHARCOAL, 269 ORANGE/CHARCOAL

**SIZES**

C44 - C64, D88 - D116

**FABRIC**

Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 200 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- EN ISO 20471 Class 2
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flap
- Two hanging front pockets in reinforcement fabric with double bottom
- Ruler pocket



369

**76492** ALTA PANT CL 1**COLORS**

369 YELLOW/CHARCOAL

**SIZES**

C44 - C62, D88 - D116

**FABRIC**

Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>  
 Contrast: 65% Polyester, 35% cotton - 245 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 200 g/m<sup>2</sup>

- EN ISO 20471 Class 1
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flap



## 71332 ALTA WINTER JACKET

### COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

### SIZES

XS - 5XL

### FABRIC

Main fabric: 100% Polyester, 200 g/m<sup>2</sup>  
 Secondary fabric: 100% Polyamide 145 g/m<sup>2</sup>  
 Insulation: 100% Polyamide - 120 g/m<sup>2</sup> in body  
 100 g/m<sup>2</sup> in sleeves.

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 3
- EN 343 Class 3,1
- EN 342 0,332 m<sup>2</sup>K/W (B)I(2,1 clo)
- Air permeability Class 3
- Helly Tech® Performance
- Detachable hood
- Adjustable hood with drawcord & fastener
- YKK® front zipper
- Napoleon pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



269

369

## 70445 ALTA WINTER PANT

### COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester, 200 g/m<sup>2</sup>  
 Secondary fabric: 100% Polyamide 145 g/m<sup>2</sup>  
 Insulation: 100% Polyamide, 100 g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 2
- EN 343 Class 3,1
- EN 342 0,332 m<sup>2</sup> K/W (B)I(2,1 clo)
- Air permeability Class 3
- Draw cord adjustment at waist
- Belt loops
- Knee high boot zipper with storm flap & fastener closure
- ID card loop



269

369

## 71370 ALTA CIS JACKET

### COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

### SIZES

XS - 4XL

### FABRIC

**Shell jacket:**  
 Main fabric: 100% Polyester, 200 g/m<sup>2</sup>  
 Secondary fabric: 100% Polyamide 145 g/m<sup>2</sup>  
**Inner jacket:**  
 Main fabric: 100% Polyester, 140 g/m<sup>2</sup>  
 Insulation: 100% Polyamide - 100 g/m<sup>2</sup> in body  
 80 g/m<sup>2</sup> in sleeves.

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

### WATERPROOF/BREATHABILITY

10.000/10.000



- SHELL JACKET: EN ISO 20471 Class 3
- EN 343 Class 3,1
- EN 342:2017 0,310 m<sup>2</sup>K/W(B)I(2,0 clo)
- Air permeability Class 3
- Helly Tech® Performance
- Detachable hood
- Adjustable hood with drawcord & fastener
- YKK® front zipper
- Napoleon pocket with YKK® zipper
- Hand pockets with YKK® zippers
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop
- INNER JACKET: EN ISO 20471 Class 2
- YKK® front zipper
- Hand pockets with YKK® zipper
- Zip-off sleeves
- Elastic cuffs
- Embellishment zipper
- ID card loop



269

369

## 71391 ALTA PILOT JACKET

### COLORS

360 YELLOW

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 200 g/m<sup>2</sup>  
 Insulation: 100% Polyester pile, 350 g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 3
- EN 343 3,1
- EN 342 0,326 m<sup>2</sup>K/W (B)I(2,1 clo) w/70445 Alta Insulated Pant
- Air permeability Class 3
- EN ISO 14058 without pant
- Helly Tech® Performance
- Windproof, waterproof & breathable
- ID Card loop
- Mobile phone pocket



360



269

369

**71071** ALTA SHELL JACKET**COLORS**

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Polyester, 200 g/m<sup>2</sup>Secondary fabric: 100% Polyamide 145 g/m<sup>2</sup>**WATERPROOF/BREATHABILITY**

10.000/10.000

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 3
- EN 343 Class 3,3
- Helly Tech® Performance
- Detachable hood
- Adjustable hood with drawcord & fastener
- YKK® front zipper
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



269

369

**71442** ALTA SHELL PANT**COLORS**

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Polyester, 200 g/m<sup>2</sup>Secondary fabric: 100% Polyamide 145 g/m<sup>2</sup>**WATERPROOF/BREATHABILITY**

10.000/10.000

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 2
- EN 343 Class 3,3
- Helly Tech® Performance
- Draw cord adjustment at waist
- Belt loops
- Knee high boot zipper with storm flap & fastener closure
- ID card loop



169

269

369

**70665** ALTA INSULATED SUIT**COLORS**

169 RED/CHARCOAL, 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

**SIZES**

C44 - C64

**FABRIC**Hi Vis: 100% Polyester - 200 g/m<sup>2</sup>Contrast: 100% Polyamide - 145 g/m<sup>2</sup>Insulation: 120 g/m<sup>2</sup> in body, 100 g/m<sup>2</sup> in sleeve & legs

Lining: 100% Polyamide

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved

**WATERPROOF/BREATHABILITY**

10.000/10.000



- EN ISO 20471 Class 3
- EN 343 Class 3,1
- EN 342 0,314 m<sup>2</sup> K/W (BI)2,0 clo)
- Air permeability Class 3
- Windproof, waterproof and breathable
- Helly Tech® Performance
- Detachable hood
- Adjustable hood with drawcord and fastener
- 2-way YKK® zipper at front
- Elastic waist
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets
- Kneepad pockets
- Knee high boot zipper with storm flap and fastener closure
- ID card loop
- Reflective Helly Hansen (HH) logos



369

**76196** ALTA JACKET**COLORS**

369 YELLOW/CHARCOAL

**SIZES**

XS - 4XL

**FABRIC**Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>Contrast: 65% Polyester, 35% cotton - 245 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- EN ISO 20471 Class 3
- Front zipper
- Reflective band
- Two pockets at front with flaps
- ID Card loop



360

## 71070 ALTA SHELTER JACKET

**COLORS**  
360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester  
Lining: 100% Polyester

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 3
- EN 343 3,1
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord at front
- YKK® zippers
- Front storm flap
- Hand pockets with fastener closure
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID Card loop
- Reflective Helly Hansen (HH) logos



360

## 71570 ALTA SHELTER BIB

**COLORS**  
360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester  
Lining: 100% Polyester

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved



- EN ISO 20471 Class 2
- EN 343 3,1
- Waterproof and windproof and breathable
- Fully taped construction
- Adjustable elastic suspenders
- Chest pocket with fastener closure
- Adjustable waist with snap buttons
- Adjustable bottom leg with snap buttons
- Reflective Helly Hansen (HH) logos



360

## 70265 ALTA RAIN COAT

**COLORS**  
360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coating

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified



- EN ISO 20471 Class 3
- EN 343 Class 3,1
- 3M™ reflectives
- Waterproof fabric & construction
- Packable hood in collar
- Adjustable hood with drawcord
- Center back length size L: 122cm



260

360

## 70260 ALTA RAIN JACKET

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coating

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified



- EN ISO 20471 Class 3
- EN 343 Class 3,1
- 3M™ reflectives
- Waterproof fabric & construction
- Packable hood in collar
- Adjustable hood with drawcord



260



360

**70460 ALTA RAIN PANT**

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coating

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified



- EN ISO 20471 Class 2
- EN 343 Class 3,1
- 3M™ reflectives
- Waterproof fabric & construction
- Elastic at waist
- Adjustable hem with snap button closure



260



360

**70570 ALTA RAIN BIB**

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS - 3XL

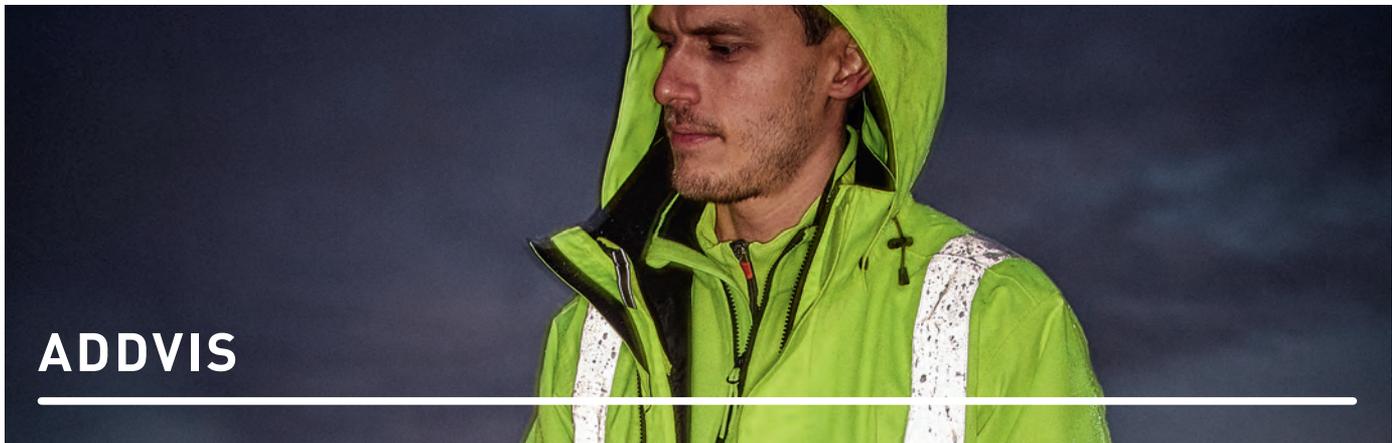
**FABRIC**  
Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coating

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified



- EN ISO 20471 Class 2
- EN 343 Class 3,1
- 3M™ reflectives
- Waterproof fabric & construction
- Double layer fabric at knees
- Inner chest pocket with zipper





# ADDVIS



269

369

## 73371 ADDVIS INSULATOR

**COLORS**  
269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester, 140 g/m<sup>2</sup>  
Insulation: 100% Polyamide - 100 g/m<sup>2</sup> in body  
80 g/m<sup>2</sup> in sleeves.

- EN ISO 20471 Class 2
- YKK® front zipper
- Hand pockets with YKK® zipper
- Zip-off sleeves
- Elastic cuffs
- Embellishment zipper
- ID card loop



160

260

360

## 72171 ADDVIS FLEECE JACKET

**COLORS**  
160 RED, 260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 280 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 3
- YKK® front zipper with chin protector
- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Zip in compatible
- ID Card loop
- 360° reflective on body, sleeves & shoulders



160

260

360

## 79094 ADDVIS ZIP HOODIE

**COLORS**  
160 RED, 260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 300 g/m<sup>2</sup>  
Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Double layer fabric in hood
- Adjustable hood with drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem
- ID Card Loop
- Reflective details
- 360° reflectives on body & sleeves





160

260

360

**79112** ADDVIS ZIP SWEATSHIRT**COLORS**

160 RED, 260 ORANGE, 360 YELLOW

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Polyester - 300 g/m<sup>2</sup>Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem
- ID Card Loop
- Reflective details
- 360° reflectives on body & sleeves



YKK



160

260

360

**79096** ADDVIS HALF ZIP SWEATSHIRT**COLORS**

160 RED, 260 ORANGE, 360 YELLOW

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Polyester - 300 g/m<sup>2</sup>Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Half zip with YKK® zipper
- Rib-knit at bottom sleeve & hem
- ID Card Loop
- Reflective details
- 360° reflectives on body & sleeves



YKK



160

260

360

**79095** ADDVIS SWEATSHIRT**COLORS**

160 RED, 260 ORANGE, 360 YELLOW

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Polyester - 300 g/m<sup>2</sup>Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit at bottom hem, cuffs & collar
- ID Card Loop
- 360° reflective transfer print on body, sleeves & shoulders



YKK



260

360

**79093** ADDVIS LONGSLEEVE**COLORS**

260 ORANGE, 360 YELLOW

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Polyester - 143 g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- 360° reflective transfer print on body, sleeves & shoulders





260

360

## 79091 ADDVIS POLO

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 143 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 2: Size M ->
- EN ISO 20471 Class 1: Size XS-S
- 4-way stretch fabric
- 360° reflective transfer print on body, sleeves & shoulders



260

360

## 79092 ADDVIS T-SHIRT

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 143 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 2
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- 360° reflective transfer print on body, sleeves & shoulders



260

360

## 79218 ADDVIS SHORT SLEEVE VEST

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
M - 3XL

**FABRIC**  
Main fabric: 100% Polyester - 130 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 3
- Zipper in front



# POTSDAM



## 71374 POTSDAM JACKET

**COLORS**  
265 ORANGE/NAVY, 369 YELLOW/CHARCOAL

**SIZES**  
XS - 6XL

**FABRIC**  
Hi Vis: 100% Polyester - 200 g/m<sup>2</sup>  
Contrast: 100% Polyamide - 140 g/m<sup>2</sup>  
Lining: 100% Polyamide

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved

- EN ISO 20471 Class 3
- EN 343 Class 3,3
- Helly Tech® Performance
- Fully taped construction
- Detachable hood



## 71475 POTSDAM PANT

**COLORS**  
265 ORANGE/NAVY, 369 YELLOW/CHARCOAL

**SIZES**  
XS - 6XL

**FABRIC**  
Hi Vis: 100% Polyester - 200 g/m<sup>2</sup>  
Contrast: 100% Polyamide - 140 g/m<sup>2</sup>  
Lining: 100% Polyamide

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved

- EN ISO 20471 Class 2
- EN 343 Class 3,3
- Helly Tech® Performance
- Fully taped construction





# MIDLAYER



530

590

990

## 72111 HAY RIVER JACKET

**COLORS**

530 RACER BLUE, 590 NAVY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Polyester - 314 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric

- EN 14058 CLASS 1
- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort
- Adjustable hem with elastic drawcord



## 72359 ZURICH REVERSIBLE

**COLORS**

590 NAVY

**SIZES**

XS - 3XL

**FABRIC**

Main fabric: 100% Polyester - 360 g/m<sup>2</sup>

- EN 14058 Class 2
- Air Permeability Class 1
- Pile inside
- Reversible
- Front zipper
- Ribbed cuffs



590



490

590

## 72262 BASEL REVERSIBLE JACKET

### COLORS

490 DARK GREEN, 590 NAVY

### SIZES

S - 3XL

### FABRIC

Main fabric: 100% Polyester - 360 g/m<sup>2</sup>

- EN 14058 Class 2
- Air Permeability Class 1
- Pile outside
- Reversible
- Front zipper
- Elastic cuffs



990

## 73005 UTILITY VEST

### COLORS

990 BLACK

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyester  
Reinforcement: 100% Polyamide  
Lining: 100% Polyamide  
Insulation: Primaloft® Black

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved

- Brushed Tricot in neck for comfort
- Chin Guard



590

## 72289 LIESTAL JACKET

### COLORS

590 NAVY

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyester - 360 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN 14058 Class 2
- Air Permeability Class 1
- Single sided V-pile
- Pile inside
- No shoulder seams
- Elastic cuffs



590

## 72478 THUN PANT

### COLORS

590 NAVY

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyester - 360 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN 14058 Class 2
- Air Permeability Class 1
- Single sided V-pile
- Pile inside
- Ribbed hem
- Fly





# BASE LAYER



LIFA®

LIFA®



590

990

### 75109 HH LIFA HALF ZIP

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polypropylene - 125 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH@Lifa
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

990

### 75105 HH LIFA CREWNECK

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polypropylene - 125 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

990

### 75104 HH LIFA T-SHIRT

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polypropylene - 125 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





**75505** HH LIFA PANT

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polypropylene - 125 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH@Lifa
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



**LIFA® ACTIVE**



**75117** HH LIFA ACTIVE CREWNECK

**COLORS**  
990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 65% Polyester, 35% Polypropylene, 130 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Bluesign approved

- Lifa® Active technology
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



**75116** HH LIFA ACTIVE T-SHIRT

**COLORS**  
990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 65% Polyester, 35% Polypropylene, 130 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Bluesign approved

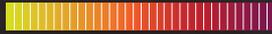
- Lifa® Active technology
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



# LIFA® MERINO



## LIFA® MERINO



590

930

990

### 75107 HH LIFA MERINO HALF ZIP

**COLORS**

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

930

990

### 75106 HH LIFA MERINO CREWNECK



In weaving our award-winning Lifa® fibers with merino wool we get the best of both worlds; moisture management & added warmth. Lifa® helps to transport moisture away from your body, keeping you dry during strenuous activity, while the soft merino wool ensures you stay warm in the coldest conditions.

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort

**COLORS**

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

**Oeko-Tex/BLUESIGN**

Oeko-Tex Certified





## 75506 HH LIFA MERINO PANT

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



# LIFA® MAX



## LIFA® MAX



## 75114 HH LIFA MAX HALF ZIP

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



## 75108 HH LIFA MAX CREWNECK

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS - 5XL

### FABRIC

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





590

990

## 75508 HH LIFA MAX PANT

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS - 5XL

**FABRIC**

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590

990

## 79708 HH LIFA MAX BEANIE

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



590

990

## 79709 HH LIFA MAX NECK GAITOR

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



590

990

## 79710 HH LIFA MAX BALACLAVA

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort





# RAINWEAR & FISHING



# STORM



299

480

990

## 70283 STORM RAIN JACKET

**COLORS**

299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% PVC on 100% Polyester knit - 310 g/m<sup>2</sup>

- EN 343:2003 + A1:2007 3,1
- Adjustable hood with elastics drawcord & fastener
- No shoulder seams
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Inside stash pocket
- Neoprene cuffs



999

## 74080 STORM HYBRID ANORAK

**COLORS**

999 EBONY/BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 94% Polyester, 6% Elastane - 305 g/m<sup>2</sup>  
Secondary fabric: 76% PVC, 24% Polyester - 310 g/m<sup>2</sup>

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed polyester inside collar
- Half zip with YKK® zipper with chin protector
- Chest pocket with fastener closure
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for increased comfort

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved



299

480

990

## 70583 STORM RAIN BIB

**COLORS**

299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% PVC on 100% Polyester knit - 310 g/m<sup>2</sup>

- EN 343:2003 + A1:2007 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure





# GALE



290

480

590

990

## 70282 GALE RAIN JACKET

### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY,  
990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>

- EN 343:2003 + A1:2007 3,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



290

480

590

990

## 70484 GALE CONSTRUCTION RAIN PANT

### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY,  
990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>

- EN 343:2003 + A1:2007 3,1
- Adjustable waist
- Opening for hanging pockets
- Ruler pocket
- Adjustable bottom leg with snap buttons



290

480

590

990

## 70485 GALE RAIN PANT

### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY,  
990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>

- EN 343:2003 + A1:2007 3,1
- Adjustable waist
- Adjustable bottom leg with snap buttons





290

480

590

990

## 70582 GALE RAIN BIB

### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>

- EN 343:2003 + A1:2007 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons



990

## 70186 VOSS COAT

### COLORS

990 BLACK

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coated

### OEKO-TEX/BLUESIGN

The FSS-Sheet is empty in Centric



- EN 343 3,1
- Waterproof fabric & construction
- YKK® front zipper
- Storm flap
- Hand pockets
- Reflective details
- Center back length size L: 118cm



290



310

490

530

590

990

## 70180 VOSS JACKET

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 530 RACER BLUE, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coated

### OEKO-TEX/BLUESIGN

The FSS-Sheet is empty in Centric



- EN 343 3,1
- Waterproof fabric & construction
- Packable hood in collar
- Adjustable hood with drawcord
- YKK® front zipper
- Storm flap
- Hand pockets
- Adjustable cuffs & bottom hem
- Reflective details



290 310 990 490 590

## 70480 VOSS PANT

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coated

- EN 343 3,1
- Waterproof fabric & construction
- Reflective details
- Elastic at waist
- Adjustable bottom leg with snap buttons



590



290 310 480

## 70129 MANDAL JACKET

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester 410 g/m<sup>2</sup>  
PVC coated

- EN 343 3,1
- Adjustable hood with drawcord
- Storm flap
- Two hand pockets



290 310 480 590

## 70529 MANDAL BIB

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester 410 g/m<sup>2</sup>  
PVC coated

- EN 343 3,1
- Waterproof fabric & construction
- Inner chest pocket with zipper
- Adjustable elastic suspenders
- Adjustable hem with snap button closure



310 480

## 70429 MANDAL PANT

### COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester 410 g/m<sup>2</sup>  
PVC coated

- EN 343 3,1
- Waterproof fabric & construction
- Elastic at waist
- Adjustable hem with snap button closure





900

## 70400 BODØ BIB

**COLORS**

900 WHITE

**SIZES**

S - 3XL

**FABRIC**

Main fabric: 100% Polyester - 295 g/m<sup>2</sup>  
PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Detachable & elastic suspenders



900

## 70701 BODØ APRON

**COLORS**

900 WHITE

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polyester - 295 g/m<sup>2</sup>  
PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Adjustable at waist



900

## 70702 BODØ COAT

**COLORS**

900 WHITE

**SIZES**

S - L

**FABRIC**

Main fabric: 100% Polyester - 295 g/m<sup>2</sup>  
PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Adjustable at waist
- Center front length size L: 135cm



900

## 70703 BODØ HALF SLEEVE

**COLORS**

900 WHITE

**SIZES**

S - XL

**FABRIC**

Main fabric: 100% Polyester - 295 g/m<sup>2</sup>  
PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Elastic hem





900

**70090** BODØ OIL APRON**COLORS**

900 WHITE

**SIZES**

STD

**FABRIC**Main fabric: 100% Polyester - 410 g/m<sup>2</sup>  
PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Oil resistant
- Adjustable at waist
- Adjustable neck band



310

**79816** SVOLVÆR SOU'WESTER**COLORS**

310 LIGHT YELLOW

**SIZES**

S/55-56, M/57-58, L/59-60, XL/61-62, 2XL/63-64

**FABRIC**Main fabric: 100% Polyester - 410 g/m<sup>2</sup>  
PU coated

- EN 343 3,1
- Waterproof fabric & construction
- Lining
- Ear flaps
- Chin strap



990

**78865** STORM INFLATABLE LIFEJACKET**COLORS**

990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polyamide

- EN ISO 12402-3 certified inflatable lifejacket
- 150N buoyancy
- Easy-clean cover fabric
- UML MK5 automatic inflation technology
- Light-weight
- Abrasion-free neck construction
- Easy-to-use buckle
- Compatible with spare parts:  
78938 RELEASE MECH ULM & 78940 RE-ARM GAS CYLINDER



**FLAME  
RETARDANT**



369

## 76072 ABERDEEN JACKET

### COLORS

369 YELLOW/CHARCOAL

### SIZES

XS - 4XL

### FABRIC

55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN ISO 20471 Class 3
- EN ISO 11612 A1B1C1E1F1
- EN ISO 1149-5
- EN IEC 61482-2 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear
- 3M™ reflectives



369

## 76476 ABERDEEN CONSTRUCTION PANT

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44 - C64, D96 - D116

### FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1E1F1
- EN ISO 1149-5
- EN IEC 61482-2 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear
- 3M™ reflectives



369

## 76480 ABERDEEN CONSTRUCTION PANT CL 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44 - C64, D96 - D116

### FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN ISO 20471 Class 1
- EN ISO 11612 A1B1C1E1F1
- EN ISO 1149-5
- EN IEC 61482-2 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear
- 3M™ reflectives



369

## 76475 ABERDEEN PANT

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44 - C64, D96 - D116

### FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1E1F1
- EN ISO 1149-5
- EN IEC 61482-2 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear
- 3M™ reflectives





369

## 76479 ABERDEEN PANT CL 1

**COLORS**

369 YELLOW/CHARCOAL

**SIZES**

C44 - C64, D96 - D116

**FABRIC**

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- EN ISO 20471 Class 1
- EN ISO 11612 A1B1C1E1F1
- EN 1149-5
- EN IEC 61482-2 Class 1 [4kA]
- Electric Arc approved Class 2 w/Fakse underwear
- 3M™ reflectives



369

## 76679 ABERDEEN SUIT

**COLORS**

369 YELLOW/CHARCOAL

**SIZES**

C44 - C64

**FABRIC**

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- EN ISO 20471 Class 3
- EN ISO 11612 A1B1C1E1F1
- EN 1149-5
- EN IEC 61482-2 Class 1 [4kA]
- Electric Arc approved Class 2 w/Fakse underwear
- 3M™ reflectives



369

## 71385 ABERDEEN INSULATED JACKET

**COLORS**

369 YELLOW/CHARCOAL

**SIZES**

XS - 3XL

**FABRIC**

Main fabric: 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton

- EN ISO 20471 Class 3
- EN ISO 11612 A1B1C1E1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 [7kA]
- EN 343 Class 3,1
- EN 342 0,315 m2 K/W
- Air permeability Class 3



369

## 71484 ABERDEEN INSULATED CONSTRUCTION PANT

**COLORS**

369 YELLOW/CHARCOAL

**SIZES**

C44 - C64, D96 - D116

**FABRIC**

Main fabric: 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton,

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1E1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 [7kA]
- EN 343 Class 3,1
- EN 342 0,315 m2 K/W
- Air permeability Class 3





369

## 71486 ABERDEEN INSULATED CONSTRUCTION PANT CL 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44 - C64, D96 - D116

### FABRIC

Main fabric: 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton

- EN ISO 20471 Class 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343 Class 3,1
- EN 342 0,315 m<sup>2</sup> K/W
- Air permeability Class 3



369

## 71485 ABERDEEN INSULATED PANT

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44 - C64, D96 - D116

### FABRIC

Main fabric: 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343 Class 3,1
- EN 342 0,315 m<sup>2</sup> K/W
- Air permeability Class 3



369

## 71487 ABERDEEN INSULATED PANT CL 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44 - C64, D96 - D116

### FABRIC

Main fabric: 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton

- EN ISO 20471 Class 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343 Class 3,1
- EN 342 0,315 m<sup>2</sup> K/W
- Air permeability Class 3





260

360

## 71329 ROTHENBURG III JACKET

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 98% Polyester, 2% Carbon - 205 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 3
- EN 14116 Index 1/15H/60 for outer face & Index 3/5I/60 for inner face.
- EN 1149-5
- EN 343 Class 3,3
- Helly Tech® Performance



260

360

## 71431 ROTHENBURG III PANT

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 98% Polyester, 2% Carbon - 205 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Oeko-Tex Certified

- EN ISO 20471 Class 2
- EN 14116 Index 1/15H/60 for outer face & Index 3/5I/60 for inner face.
- EN 1149-5
- EN 343 Class 3,3
- Helly Tech® Performance



200

## 70030 HORTEN JACKET

**COLORS**  
200 FLUOR ORANGE

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 410 g/m<sup>2</sup>  
PVC coated

- EN 343 Class 3,1
- EN 14116 INDEX 1/5H/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



200

## 70530 HORTEN BIB

**COLORS**  
200 FLUOR ORANGE

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 100% Polyester - 410 g/m<sup>2</sup>  
PVC coated

- EN 343 Class 3,1
- EN 14116 INDEX 1/5H/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant





990

## 75069 FAKSE LS POLO

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 220 g/m<sup>2</sup>

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic



990

## 75076 FAKSE LS CREW NECK

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic



990

## 75075 FAKSE SHIRT

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic





990

## 75475 FAKSE PANT

**COLORS**  
990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic



990

## 75068 FAKSE T-SHIRT

**COLORS**  
990 BLACK

**SIZES**  
XS - 4XL

**FABRIC**  
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic



990

## 79870 FAKSE NECK FR

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic



990

## 79871 FAKSE LONG NECK

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

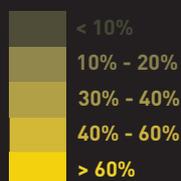
- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic





## PROTECT YOUR HEAD

“ Thermal damage include first or even higher degree burns. The results are summarized in the illustration (see Figure). It has to be emphasized that the most severely affected parts are the hand and head, including the neck; in more than 2/3 accidents, the right hand is injured and **in approximately half of the accidents the face and neck regions are affected.** ” \*



\* = Page 11, Report from "International Social Security Association, Section for Electricity, Gas and Water" 2nd Edition 2011. ISBN 978-3-937824-08-6



990

### 79872 FAKSE ONE LAYER BALACLAVA

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic



990

### 75720 FAKSE SOCK

**COLORS**  
990 BLACK

**SIZES**

37/39, 40/42, 43/45, 46/48

**FABRIC**

Main fabric: 48% Wool, 26% Kermel, 1% Inox, 20% Polyamide, 5% Elastane





WINTER  
TECH



990

## 71336 ARCTIC PARKA

### COLORS

990 BLACK

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyamide - 180 g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Primaloft® Black insulation - 133g body, 80g sleeve  
 & hood

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved



- EN 343 3,1
- EN 342 0,348m<sup>2</sup> K/W [2,2 clo]
- Air permeability Class 3
- Helly Tech® Performance
- Waterproof, windproof & breathable
- ID Card loop



990

## 71450 ARCTIC PANT

### COLORS

990 BLACK

### SIZES

C44 - C64

### FABRIC

Main fabric: 100% Polyamide - 180 g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Primaloft® Black insulation - 80g,  
 100g upper back piece

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved



- EN 343 3,1
- EN 342 0,348m<sup>2</sup> K/W [2,2 clo]
- Air Permeability Class 3
- Helly Tech® Performance
- Waterproof, windproof & breathable
- ID Card loop
- Ruler pocket



990

## 71333 KIRUNA JACKET

### COLORS

990 BLACK

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyamide - 250 g/m<sup>2</sup>  
 Insulation: 100% Polyester - 120 g/m<sup>2</sup> in body  
 80 g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

Bluesign approved



- EN 343 3,1
- EN 342 0,331 m<sup>2</sup>K/W [2,1 clo]
- Air Permeability Class 3
- Helly Tech® Performance
- Waterproof, windproof & breathable
- Fully taped construction



990

## 71334 KIRUNA PARKA

### COLORS

990 BLACK

### SIZES

XS - 3XL

### FABRIC

Main fabric: 100% Polyamide - 250 g/m<sup>2</sup>  
 Insulation: 100% Polyester - 120 g/m<sup>2</sup> in body  
 80 g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

Bluesign approved



- EN 343 3,1
- EN 342 0,331 m<sup>2</sup>K/W [2,1 clo]
- Air Permeability Class 3
- Helly Tech® Performance
- Waterproof, windproof & breathable
- Fully taped construction





990

## 71433 KIRUNA PANT

**COLORS**

990 BLACK

**SIZES**

XS - 3XL

**FABRIC**

Main fabric: 100% Polyamide - 250 g/m<sup>2</sup>  
Insulation: 100% Polyester, 120 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Bluesign approved

- EN 343 3,1
- EN 342 0,331 m<sup>2</sup>/K/W (2,1 clo)
- Air Permeability Class 3
- Helly Tech® Performance
- Waterproof, windproof & breathable
- Fully taped construction



130

979

990

## 76201 BERG JACKET

**COLORS**

130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

**SIZES**

XS - 4XL

**FABRIC**

Main fabric: 100% Polyester - 197 g/m<sup>2</sup>  
Insulation: 100% Polyester - 160 g/m<sup>2</sup> in body  
120 g/m<sup>2</sup> in sleeves

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- No shoulder seams
- Reflective details
- Detachable hood
- Brushed polyester inside collar
- Chin guard
- ID Card loop



590

990

## 76211 BERGHOLM JACKET

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS - 3XL

**FABRIC**

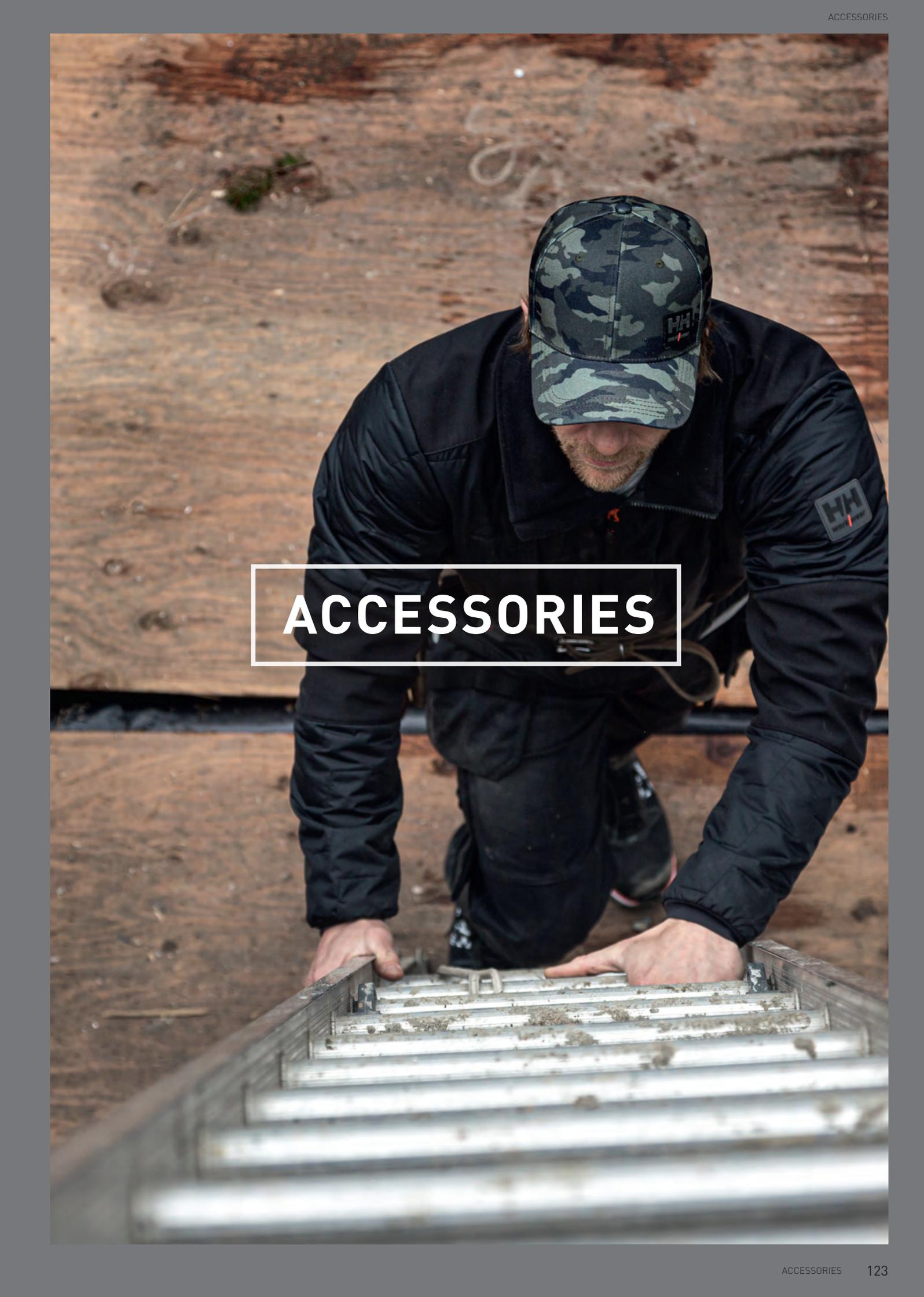
Main fabric: 100% Polyester - 197 g/m<sup>2</sup>  
Insulation: 100% Polyester - 350 g/m<sup>2</sup> in body  
80 g/m<sup>2</sup> in sleeves

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified

- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- ID Card loop



A man wearing a black jacket and a camouflage cap is leaning over a metal ladder. The word "ACCESSORIES" is written in white capital letters inside a white rectangular box in the center of the image. The background is a wooden surface.

# ACCESSORIES



# HEADWEAR



990

992

## 79806 KENSINGTON FLAT BRIM

**COLORS**  
990 BLACK, 992 BLACK/DARK ORANGE

**SIZES**  
STD

**FABRIC**  
100% Cotton

- Flat brim
- Full crown construction
- One size fits most



990

## 79805 KENSINGTON FLAT TRUCKER

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
100% Cotton

- Trucker
- Full crown construction
- One size fits most



990

## 79802 KENSINGTON CAP

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
100% Cotton

- Full crown construction
- Snap back
- One size fits most



480



590

930

990

290

## 79811 KENSINGTON BEANIE

**COLORS**  
480 ARMY GREEN, 590 NAVY, 930 GREY MÉLANGE,  
990 BLACK, 290 DARK ORANGE

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Acrylic

- Knitted beanie
- HH Workwear logo





590

970

990

## 79812 KENSINGTON WOOL BEANIE

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 80% Lambswool 20% Nylon  
Lining: 100% Polyester

- AVAILABLE IN OCTOBER
- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo



130

290

970

990

## 79830 HH WW BEANIE

### COLORS

130 HH RED, 290 DARK ORANGE, 970 DARK GREY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

- HH Workwear logo
- Delivered in packages of 6 pieces



990

## 79847 BODEN HAT

### COLORS

990 BLACK

### SIZES

S - XL

### FABRIC

Main fabric: 100% Polyester  
Lining: 100% Polyester  
Insulation: Primaloft® Black 80g  
Faux fur: 80% Modacrylic, 20% Acrylic

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved



- Helly Tech® Performance
- Primaloft® insulation
- Waterproof main fabric
- Critically taped
- Chin strap



990

## 79876 OXFORD NECK GAITER

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150 g/m²

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Microfleece
- Full stretch
- Quick Dry
- Lightweight fabric



290

990

## 79834 OXFORD FLEECE BEANIE

### COLORS

290 DARK ORANGE, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150 g/m²

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Recycled fleece
- Full stretch
- Quick Dry
- Lightweight fabric
- Double layer fabric



930

990

### 79705 HH LIFA MERINO BEANIE

**COLORS**

930 GREY MÉLANGE, 990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort



990

### 79706 HH LIFA MERINO NECK GAITOR

**COLORS**

990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



990

### 79707 HH LIFA MERINO BALACLAVA

**COLORS**

990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



590

990

### 79708 HH LIFA MAX BEANIE

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



590

990

### 79709 HH LIFA MAX NECK GAITOR

**COLORS**

590 NAVY, 990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric



590

990

### 79710 HH LIFA MAX BALACLAVA

**COLORS**

590 NAVY, 990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort

**SIZES**

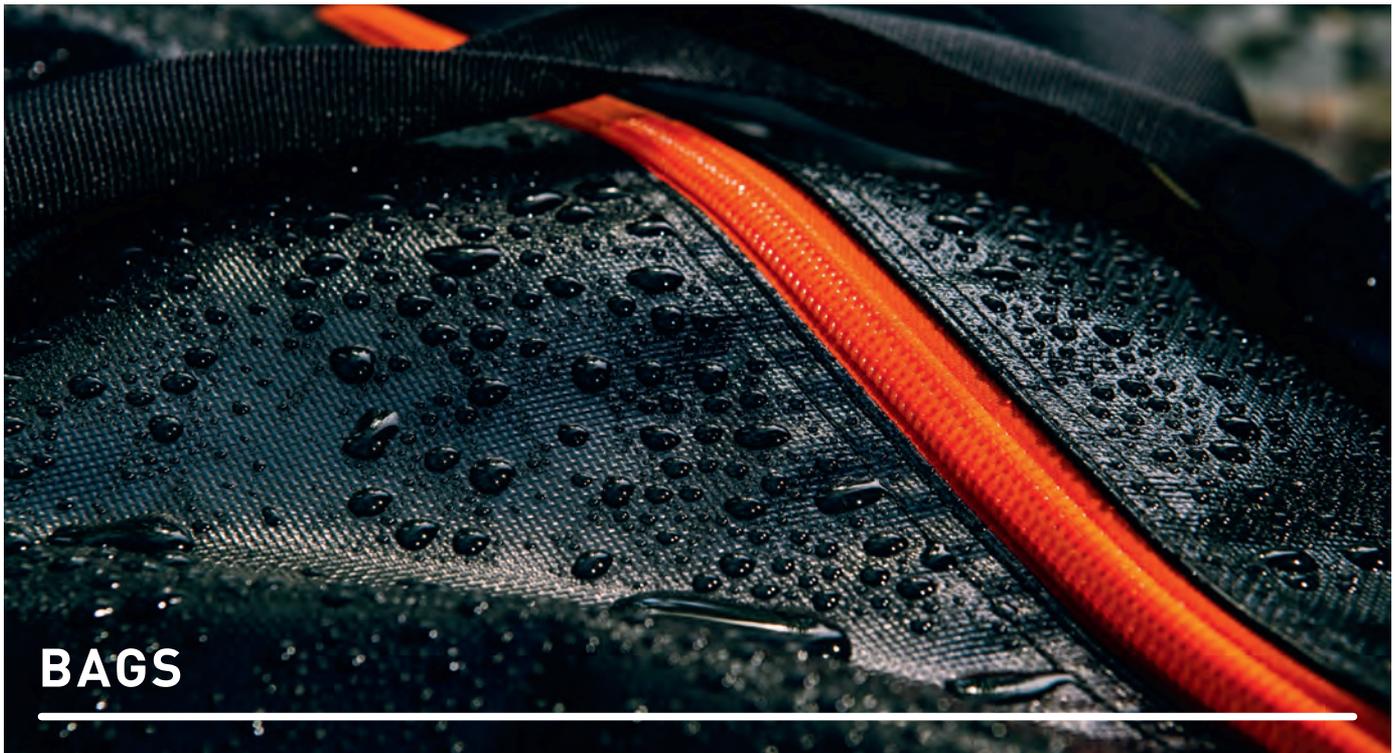
STD

**FABRIC**

Main fabric: 100% Polypropylene 230 g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric



## BAGS



299



590

990

### 79572 HH DUFFEL BAG 50L

**COLORS**

299 DARK ORANGE, 590 NAVY, 990 BLACK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57cm Width 30cm

**SIZES**

STD

**FABRIC**

Main fabric: 100% PolyVinyl - 550 g/m<sup>2</sup>





990

### 79573 HH DUFFEL BAG 70L

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% PolyVinyl - 550 g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 63cm Width 34cm



990

### 79574 HH DUFFEL BAG 90L

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% PolyVinyl - 550 g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 72.5cm Width 36cm



990

### 79575 HH DUFFEL BAG 120L

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% PolyVinyl - 550 g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76cm Width 40cm



990

### 79558 WW OFF SHORE BAG

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Nylon

- Exact size allowed to fit in a helicopter



990

### 79583 WORK DAY BACKPACK

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 98% Polyester, 2% PVC

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket & one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 53cm Width 33cm Depth 18cm
- 1.2 kg





990

## 79580 HH MULTI BAG

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 55% Polyester, 45% PVC, 550 g/m<sup>2</sup>

- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles
- Length 23.5cm Width 15cm



990

## 79576 WEEKEND TRAVELER

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyamide

### OEKO-TEX/BLUESIGN

No main fabric in Centric

- Lightweight molded tub construction
- 2-stage telescoping anodized aluminum handle
- YKK zippers
- Two front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 80mm wheels roll smoothly & easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 40 L
- Height 53cm Width 35cm Depth 30cm
- 2.60 kg



990

## 79560 TROLLEY BAG 95L

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Nylon

- Water repellent fabric
- One outside pocket with zipper
- Two mesh pockets inside
- Carry handle
- Padded straps

## ADDITIONAL ACCESSORIES



990

## 79525 HH BELT

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: Synthetic Knits

- Length: 130cm
- Width: 3,5cm



### 79528 HH LOGO WEBBING BELT

**COLORS**

290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 530 RACER BLUE, 990 BLACK

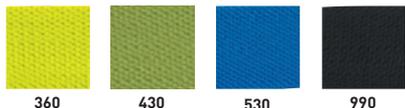
- Full stretch
- Buckle with HH WW logo
- Width: 3.8cm

**SIZES**

STD

**FABRIC**

Main fabric: 96% Cotton, 45 Spandex Stretch Twill



### 79527 WEB BELT WITH PLASTIC BUCKLE

**COLORS**

990 BLACK

- Length: 130cm
- Width: 4cm

**SIZES**

STD

**FABRIC**

Other Material



### 79523 LOGO SUSPENDERS

**COLORS**

990 BLACK

- Adjustable
- Embossed Helly Hansen WW logo

**SIZES**

STD

**FABRIC**

Main fabric: Synthetic Woven



### 79550 HH WW SUSPENDERS 2.0

**COLORS**

990 BLACK

- Adjustable suspenders
- Embossed Helly Hansen WW logo

**SIZES**

STD

**FABRIC**

Main fabric: Synthetic Woven

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign approved



### 79539 HAMMERHOLDER HARD PLASTIC

**COLORS**

990 BLACK

- Attachable to hammer holder strap or hammer holder loop

**SIZES**

STD

**FABRIC**

Other Material



950

## 79590 HAMMER HOLDER STRAP

**COLORS**

950 EBONY

- Attachable to belt

**SIZES**

STD

**FABRIC**

Other Material



990

## 79521 ID CARD HOLDER HORIZONTAL

**COLORS**

990 BLACK

- Can be used with the Click-On.™ System

**SIZES**

STD

**FABRIC**

Other Material



990

## 79559 ID CARD HOLDER

**COLORS**

990 BLACK

**SIZES**

STD

**FABRIC**

Other Material



990

## 79571 KNEEPAD XTRA PROTECTIVE

**COLORS**

990 BLACK

- Conforms to EN 14404:2004+A1:2010, Type 2 Level 1
- 240mm x 145mm x 16mm
- Washable with pants (washing 75°C)

**SIZES**

STD

**FABRIC**

Other Material



990

## 79570 KNEEPAD PERFORMANCE

**COLORS**

990 BLACK

- Conforms to EN 14404:2004+A1:2010, Type 2 Level 1
- 240mm x 160mm x 20mm
- Lightweight fabric
- EVA inside for extra soft comfort

**SIZES**

STD

**FABRIC**

Other Material





990

## 79569 KNEEPAD STANDARD

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Other Material



- Conforms to EN 14404:2004+A1:2010, Type 2 Level 1
- 240mm x 147mm x 20mm
- Lightweight fabric



990

## 78865 STORM INFLATABLE LIFEJACKET

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyamide

- EN ISO 12402-3 certified inflatable lifejacket
- 150N buoyancy
- Easy-clean cover fabric
- UML MK5 automatic inflation technology
- Light-weight
- Abrasion-free neck construction
- Easy-to-use buckle
- Compatible with spare parts:  
78938 RELEASE MECH ULM & 78940 RE-ARM GAS CYLINDER



000

## 78938 RELEASE MECH UML

**COLORS**  
000 STANDARD

**SIZES**  
STD

**FABRIC**  
Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- UML MK5 cartridge
- Compatible with 78865 Storm Inflatable Lifejacket



000

## 78939 RELEASE MECH HR (BOBBIN)

**COLORS**  
000 STANDARD

**SIZES**  
STD

**FABRIC**  
Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- Halkey Roberts Alpha bobbin
- Compatible with 78866 Charlie Inflatable Lifejacket



000

## 78940 RE-ARM GAS CYLINDER

**COLORS**  
000 STANDARD

**SIZES**  
STD

**FABRIC**  
Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- 33 grams of CO2
- Compatible with:  
78865 Storm Inflatable Lifejacket & 78866 Charlie Inflatable Lifejacket

# SOCKS



990

## 79641 MAGNI WINTER SOCK

**COLORS**  
990 BLACK

**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric:  
51% polyester, 47% polyamide, 2% elastane



- AVAILABLE IN OCTOBER
- Primaloft fiber
- Protected heel with nylon
- Protected pre-heel & pre-toe with Nanoglide
- Flex cones in pre-toe area
- Shinbone cushion protector
- Ankle flex



990

## 79643 CHELSEA EVOLUTION WINTER SOCK

**COLORS**  
990 BLACK

**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric:  
39% polyamide, 37% polypropylene, 22% wool, 2% elastane



- AVAILABLE IN OCTOBER
- LIFA® fibers in heel & toe for added durability
- Mesh ventilation for added breathability
- Ankle flex



990

## 79645 OXFORD WINTER SOCK

**COLORS**  
990 BLACK

**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric:  
34% polyamide, 32% Merino wool, 32% acrylic, 2% elastane

- AVAILABLE IN OCTOBER
- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle flex



990

## 79646 MANCHESTER 3 PACK

**COLORS**  
990 BLACK

**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric:  
71% cotton, 26% polyamide, 3% elastane

- AVAILABLE IN OCTOBER
- Mesh ventilation for added breathability
- Ankle flex

# SIZE CHARTS

## EU REGULAR & TALL / MENSWEAR

### BODY MEASUREMENTS

Sizes	XS		S		M		L		XL		2XL		3XL		4XL		5XL		6XL																	
	C44		C46		C48		C50		C52		C54		C56		C58		C60		C62		C64		C66		C68		C70		C72		C74		C76		C78	
	W30"		W31"		W33"		W34"		W36"		W37"		W39"		W41"		W43"		W44"		W45"		W47"		W48"		W50"		W52"		W53"		W55"		W56"	
Body Height	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet		
	170	5'7"	174	5'8"	180	5'11"	180	5'11"	184	6'	184	6'	188	6'2"	188	6'2"	192	6'3"	192	6'3"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Chest	88	34.5	92	36	96	37.5	100	39	104	41	108	42.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5	148	58	152	59.5	156	61
Waist	76	30	80	31.5	84	33	88	34.5	92	36	96	37.5	100	39	104	41	108	42.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5
Waistband	80	31.5	84	33	88	34.5	92	36	96	37.5	100	39	104	41	108	42.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5	148	58
Hip	94	37	98	38.5	102	40	106	41.5	110	43	114	45	118	46.5	122	48	126	49.5	130	51	134	52.5	138	54	142	56	146	57.5	150	59	154	60.5	158	62	162	63.5
Inseam	79	31	80	31.5	81	32	82	32	83	32.5	84	33	85	33.5	86	34	87	34	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5
Inseam tall*	84	33	85	33.5	86	34	87	34	88	34.5	89	35	90	35	91	36	92	36	92	36	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5

\*Most of Helly Hansen's C-sized & D-sized pants can be extended 5cm by cutting open a contrast stitch at bottom hem.

## EU SHORT & WIDE PANTS / MENSWEAR

### BODY MEASUREMENTS

Sizes	D84		D88		D92		D96		D100		D104		D108		D112		D116		D120		D124		D128	
	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
Body Height	156	5'1"	160	5'3"	164	5'4"	170	5'7"	170	5'7"	174	5'8"	174	5'8"	178	5'10"	178	5'10"	182	5'11"	182	5'11"	184	6'

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Waist	78	30 5/7	82	32 2/7	86	33 6/7	90	35 3/7	94	37	98	38 4/7	102	40 1/6	106	41 3/4	110	43 1/3	114	44 7/8	118	46 1/2	122	48
Waistband	82	32	86	34	90	35	94	37	98	38.5	102	40	106	41.5	110	43	114	45	118	46.5	122	48	126	49.5
Hip	92	36	96	37.5	100	39	104	41	108	42.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5
Inseam	73	28.5	74	29	75	29.5	76	30	77	30	78	30.5	79	31	80	31.5	81	32	82	32	83	32.5	84	33
Inseam wide*	78	30.5	79	31	80	31.5	81	32	82	32	83	32.5	84	33	85	33.5	86	34	87	34	88	34.5	89	35

\*Most of Helly Hansen's C-sized & D-sized pants can be extended 5cm by cutting open a contrast stitch at bottom hem.

## FIND YOUR PANT SIZE / MENSWEAR

Waistband width	80	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116	118	120	122	124	126	128	132	136	140
Inseam length																											
72																											
73																											
74				D88																							
75					D92																						
76						D94																					
77										D100																	
78											D104																
79												D108															
80	C44		D88*										D108														
81		C44			D92*									D112													
82				C48			D94*								D116												
83						C50				D100*						D120											
84		C44*						C52			D104*																
85			C44*						C54			D108*															
86				C48*						C56			D112*														
87					C50*						C58			C60													
88						C52*						C58			C62												
89								C54*					C58			C64											
90										C56*																	
91												C58*															
92														C60*													
93																					C64*						
94																						C66*					
95																							C68*	C70*	C72*	C74*	

\*Most of Helly Hansen's C-sized & D-sized pants can be extended 5cm by cutting open a contrast stitch at bottom hem.

## EU REGULAR & TALL / WOMENSWEAR

### BODY MEASUREMENTS

Sizes	XS		S		M		L		XL		2XL		3XL		4XL		5XL		6XL																	
	C34		C36		C38		C40		C42		C44		C46		C48		C50		C52		C54		C56		C58		C60		C62		C64		C66		C68	
	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet																						
Body Height	156	5'1"	160	5'3"	164	5'5"	168	5'6"	170	5'7"	172	5'8"	174	5'9"	174	5'9"	176	5'9"	176	5'9"	178	5'10"	178	5'10"	178	5'10"	178	5'10"	178	5'10"	178	5'10"	178	5'10"		

	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch		
Chest	80	31.5	84	33	88	34.2/3	92	36.2/9	96	37.4/5	100	39.3/8	104	41	108	42.1/2	112	44	116	45.2/3	120	47.1/4	124	48.4/5	128	50.2/5	132	52	136	53.1/3	140	55.1/9	144	57.1/2	148	58.1/4
Waist	65	25.3/5	68	26.7/9	72	28.1/3	76	30	80	31.1/2	84	33	88	34.2/3	93	36.3/5	98	38.4/7	103	40.5/9	108	42.1/2	113	44.1/2	118	46.1/2	123	48.3/7	128	50.2/5	133	52.1/3	138	54.1/3	143	56.2/7
Hip	88	34.2/3	92	36.2/9	96	37.4/5	100	39.3/8	104	41	108	42.1/2	112	44	116	45.2/3	120	47.1/4	124	48.5/6	128	50.2/5	132	52	136	53.1/2	140	55.1/8	144	56.2/3	148	58.1/4	152	59.5/6	156	61.3/7
Inseam	74	29.1/8	76	30	78	30.5/7	80	31.1/2	81	31.8/9	82	32.2/7	83	32.2/3	84	33	84	33	85	33.1/2	85	33.1/2	85	33.1/2	85	33.1/2	85	33.1/2	85	33.1/2	85	33.1/2	85	33.1/2	85	33.1/2
Inseam tall*	79	31.1/9	81	31.8/9	83	32.2/3	85	33.1/2	86	33.4/7	87	34.1/4	88	34.2/3	88	34.2/3	89	35	90	35.3/7	90	35.3/7	90	35.3/7	90	35.3/7	90	35.3/7	90	35.3/7	90	35.3/7	90	35.3/7	90	35.3/7

\*Most of Helly Hansen's C-sized & D-sized pants can be extended 5cm by cutting open a contrast stitch at bottom hem.

## FIND YOUR PANT SIZE / WOMENSWEAR

Waistband width	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
Inseam length																		
72																		
73																		
74		C34																
75																		
76			C36															
77																		
78				C38														
79			C34*															
80					C40													
81						C42												
82							C44											
83					C38*													
84									C50	C52								
85											C54	C56	C58	C60	C62	C64	C66	C68
86																		
87						C42*												
88							C44*											
89								C46*	C48*									
90									C50*	C52*								
91											C54*	C56*	C58*	C60*	C62*	C64*	C66*	C68*
92																		

\*Most of Helly Hansen's C-sized & D-sized pants can be extended 5cm by cutting open a contrast stitch at bottom hem.



- 1: BODY HEIGHT
- 2: CHEST
- 3: WAIST (AT BELLY-BUTTON HEIGHT)
- 4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)
- 5: HIP
- 6: INSEAM

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**HELLY HANSEN**  
**WORKWEAR**  
FOOTWEAR / 2020

**HH**<sup>®</sup>  
*work|wear*

**ALIVE**  
SINCE / 1877

 TRUSTED BY  
PROFESSIONALS



**OUR MISSION:**

WE MAKE PROFESSIONAL GRADE GEAR  
TO HELP PEOPLE STAY AND FEEL ALIVE

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# CE ICONS



## Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Steel Floor with glycerol lubricant and on Ceramic floor with Sodium lauryl sulphate lubricant.



## Water Resistant Footwear

CE-Marking. The footwear is resistant to water penetration.



## Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Ceramic floor with Sodium lauryl sulphate lubricant.



## Cold Insulation

CE-marking. Due to its insulating and breathable properties the footwear keeps your feet at a constant temperature, which is perfect for thermal insulation against cold.



## Heel Energy Absorption

CE-Marking. Energy absorption of the seat region.



## Composite Toe Protection

CE-Marking. Our lightweight Composite Toe Cap that offer protection against impact and compression.



## Antistatic Properties

CE-Marking. Electrical resistance through the sole.



## Cleated Outsoles

CE-Marking. The outsole is cleated according to CE-standards.



## Water Resistant Upper

CE-Marking. The upper material is resistant to water penetration.



## Steel Toe Protection

CE-Marking. Our lightweight Steel Toe Cap that offer protection against impact and compression.



## Penetration Resistant Midsole

CE-Marking. Composite Penetration Resistant of the outsole Complex.



## Nitrile Rubber Outsole

Resistant rubber outsole towards oil, fuel and other chemicals



## Fuel Oil Resistant Outsole

CE-Marking. The outsole material is resistant to fuel oil.



## ESD

Protection against sudden Electrostatic discharge.

# TECH ICONS



## Breathable Mesh

Helps keep your foot fresh all day, with extra breathable mesh fabric



## HellyTech® Performance

Helly Hansen's proven, waterproof and breathable fabric technology for outerwear now ensures that your feet stay dry and fresh.



## Phthalate free

No phthalates can be found in the materials used for this footwear.



## C-Zone PRO

Pod cushioning that absorbs strikes and returns a responsive rebound for true energy return.



## Hellywear Protection

Is a high abrasion TPR/Synthetic material found in all high-wear areas on our shoes. This light-weight, and sturdy application will keep the shoes intact, and your feet well protected against hard and sharp objects for a prolonged period of time.



## Premium EVA

With its high cushioning properties and light weight, this EVA provides unrivalled comfort and support.



## AU Toe Cap

AU scuff cap over the toe.



## High Visibility

Reflective material trims, for visibility.



## PU Half Shell

PU scuff cap which has been injected over the toe together with the sole.



## Full Bellows Tongue

The tongue has a full gusset to prevent debris from entering the footwear.



## Metal-Free

Free from components that can be detected in a metal detector.



## Support Structure

Re-inforcement structure that keeps the foot stable, and protected, allowing for maximum breathability, while adding minimal amount of weight.



## Heel Kicker Support

Structured counter reinforcement, which protects the counter of the footwear from abrasion.



## Midfoot Stabilizer

A hard plastic TPU shank that adds durability to the structure of the midsole, and prevents the shoe from twisting through the gait-cycle.



## Womens Sizes

This footwear comes in womens sizes.



## Helly Grip

By combining our experience from stormy water and rough outdoor trail, we have come up with a new outsole material that will provide you with the best grip and durability on wet rocks and trails.



## Non Marking Sole

The outsole is made out of a non-marking material.

# CE MARKING

All Safety Shoes from Helly Hansen are compliant with CE marking. This means they are produced according to the legal requirements set out in the EU Directives concerning personal protective equipment. Requirements and test methods for safety shoes can be found in **EN ISO 20345:2011**.

Crushed feet, broken bones and loss of toes. Puncture wounds to the feet. Cuts, lacerations and severed toes. Burns. Electric shocks. Sprains and fractures. These are some of the most common injuries that are sustained in a work place when safety footwear is not worn. Therefore more and more countries are introducing mandatory safety footwear regulations to guarantee protection in the workplace. Protective safety footwear is essential to ensure safe and healthy feet. Because of the many potential work hazards, it is important to know which protective category is right for you.

**At Helly Hansen we recommend S3; the most extensive protective category within class I.**

## S3

Footwear that has been certified with S3 can be used in several industry sectors, for example; Light Industry, Heavy Industry, Healthcare, Food processing, Logistics and Delivery, Warehousing, Construction Industry, Engineering and manufacturing, Farming and agriculture, office and administration etc.

Footwear may be used for any end use where one or more of these risks identified on the footwear CE marking label are present but no additional risks are presented by the end use. For category of protection S3 these risks are:

- Where there is a risk of toe crush injuries through falling loads or compressive forces
- Where there is a risk of nails penetrating the sole under the foot
- Where there is a risk of injury caused by fires/explosions by ignition from electrical static sparks and a risk of electric shock from contact with nominal mains voltage is also present or a risk to a third party caused by static discharge such as brillation of the heart
- Where there is a risk of long term injury to the feet, legs and back from repeated physical impacts to the heel
- Where there is a limited risk of water ingress from small splashes over the upper material
- Where the activity requires a fully enclosed heel part to prevent ingress of dirt and debris
- Where a tread pattern is required due to a likelihood of encountering soft ground surfaces
- Where there is a risk of contact of the soles with petrochemicals and similar hydrocarbons

The performance and limitations of use for each protective feature are defined in the European standards EN ISO 20345:2011 and can be found in user instructions enclosed with your footwear.

Safety and occupational footwear are divided into two classes: **I and II**.

Class I indicates that the shoe is made of leather or textile.

Class II indicates that the shoe is made of rubber or polymer.

There are various protective categories within these classes.

S3 is the highest class within class I and S5 is the highest within class II.

The table below shows which protective properties are present in each category:

	CLASS:	I/II	I	I	I	II	II
	CATEGORY:	SB	S1	S2	S3	S4	S5
Toe protection	SB	●	●	●	●	●	●
Closed seat region			●	●	●	●	●
Antistatic	A		●	●	●	●	●
Energy absorbing seat region	E		●	●	●	●	●
Fuel oil resistant	FO		●	●	●	●	●
Water resistant upper	WRU			●	●		
Nail penetration protection	P				●		●
Cleated outsole					●		●
Fully rubber or PU						●	●

Additional protective properties may be claimed in conjunction with the above categories, as appropriate:

Protective Properties	Marking code
Resistant to water penetration	WR
Upper is resistant to water penetration	WRU
Metatarsal impact protection	M
Resistance to Inimical environments – Cold insulation	CI
Resistance to Inimical environments – Heat Insulation	HI
Antistatic – Electrical resistance through the outsole	A
Penetration resistant of the outsole complex	P
Energy absorption of the seat region	E
Outsole – Resistant to short term hot contact	HRO
Outsole – Resistant to fuel oil	FO
Slip resistance – Ceramic floor with Sodium lauryl sulphate lubricant	SRA
Slip resistance – Steel floor with glycerol lubricant	SRB
Slip resistance – Footwear meeting both SRA & SRB requirements	SRC



# MAGNI



994

## 78241 MAGNI LOW BOA

**COLOUR**  
994 BLACK/DARK LIME

**SIZES**  
40-48

EN ISO 20345 S3 SRC ESD

**Upper:**  
Aluminum toe cap and composite plate  
Synthetic Microfibre Leather  
Helly Tech® membrane  
L6 BOA® system  
Reflective elements

**Outsole:**  
Rubber with 3x Density C-Zone Pro midsole



994

## 78229 MAGNI LOW

**COLOUR**  
994 BLACK/DARK LIME

**SIZES**  
40-48

EN ISO 20345 S1P SRC ESD

**Upper:**  
Aluminum toe cap and composite plate  
Durable mesh  
Reflective elements

**Midssole:**  
3x Density: Cushioning + Stability + Durability  
C-Zone Pro

**Outsole:**  
Rubber containing Nitrile





994

## 78261 MAGNI BOOT

### COLOUR

994 BLACK/DARK LIME

### SIZES

40-46

EN ISO 20345 S3 SRC

### Upper:

Microfiber Synthetic Leather  
Light-weight composite toe cap and composite plate  
Air mesh booty  
Removable ortholite footbed

### Midssole:

TPU toe bumper and heel counter

### Outsole:

Vibram Rubber with PU midsole

### Footbed:

Ortholite



ECCO Ortholite



994

## 78317 MAGNI BOA WINTERBOOT

### COLOUR

994 BLACK/DARK LIME

### SIZES

40-48

EN ISO 20345 SBH P SRA

### Upper:

PU shell  
Helly Tech®  
600g Primaloft®  
Dri Blaze Lining  
Leather  
BOA® Closure M4  
Light-weight composite toe cap and composite plate  
Proven warmth down to -50°C

### Outsole:

Vibram Fire&Ice Rubber with PU midsole

### Footbed:

Ortholite





# CHELSEA EVOLUTION

## 78234 CHELSEA EVOLUTION SOFT TOE

**COLOUR**  
992 BLACK/ORANGE  
**SIZES**  
36-48

EN ISO 20347 02, SRC

**Upper:**  
Helly Tech® Performance membrane  
Breathable abrasion mesh with protective ripstop overlays

**Midsole:**  
Premium EVA midsole

**Outsole:**  
Rubber containing nitrile

**Footbed:**  
Ortholite Sockliner with moisture management



992



## 78236 CHELSEA EVOLUTION BOA SANDAL

**COLOUR**  
992 BLACK/ORANGE  
**SIZES**  
36-48

EN ISO 20345 S1P SRC ESD

**Upper:**  
Microfibre with breathable mesh windows  
Composite toecap  
BOA® L6 closure system  
Air mesh lining

**Midsole:**  
EVA midsole  
Nail penetration protection

**Outsole:**  
Rubber Outsole

**Footbed:**  
Ortholite Sockliner with moisture management



992





992

## 78230 CHELSEA EVOLUTION BOA

**COLOUR**

992 BLACK/ORANGE

**SIZES**

36-48

EN ISO 20345 S1P SRC ESD / EN ISO 20345 / DGUV 112-191

**Upper:**

Breathable mesh  
 Lightweight construction  
 Aluminum toe cap  
 Nail penetration protection  
 Slip resistant outsole  
 BOA® closure system L6  
 Air mesh lining

**Midsole:**

EVA midsole

**Footbed:**

Ortholite Sockliner with moisture management

**Outsole:**

Rubber Outsole



992

## 78224 CHELSEA EVOLUTION LOW

**COLOUR**

992 BLACK/ORANGE

**SIZES**

36-48

EN ISO 20345 S3 SRC ESD / EN ISO 20345 / DGUV 112-191

**Upper:**

Microfibre with PU welded reinforced cage  
 Lightweight construction  
 Aluminum toe cap  
 Nail penetration protection  
 Slip resistant outsole  
 Air mesh lining

**Midsole:**

EVA midsole

**Footbed:**

Ortholite Sockliner with moisture management

**Outsole:**

Rubber Outsole



992



481

## 78262 CHELSEA EVOLUTION MID

**COLOUR**

992 BLACK/ORANGE, 481 CAMO

**SIZES**

36-48

EN ISO 20345 S3 SRC ESD / EN ISO 20345 / DGUV 112-191

**Upper:**

Helly Tech® Performance  
 Lightweight construction  
 Aluminum toe cap  
 Nail penetration protection  
 Slip resistant outsole  
 Waterproof upper  
 Air mesh lining

**Midsole:**

EVA midsole

**Footbed:**

Ortholite Sockliner with moisture management

**Outsole:**

Rubber Outsole





930

## 78235 CHELSEA EVOLUTION BOA WIDE

**COLOUR**  
930 BLACK/GREY

**SIZES**  
36-48

EN ISO 20345 S3 SRC ESD

**Upper:**

Microfibre  
BOA® L6 closure system  
Helly Tech® Performance membrane  
Air mesh lining  
Composite toe cap

**Midsole:**

EVA  
Nail penetration protection

**Footbed:**

Ortholite Sockliner with moisture management

**Outsole:**

Rubber containing nitrile



930

## 78269 CHELSEA EVOLUTION BOA WIDE MID

**COLOUR**  
930 BLACK/GREY

**SIZES**  
36-48

EN ISO 20345 S3 SRC ESD

**Upper:**

Microfibre  
BOA® M4 closure system  
Helly Tech® Performance membrane  
Air mesh lining  
Composite toe cap

**Midsole:**

EVA  
Nail penetration protection

**Footbed:**

Ortholite Sockliner with moisture management

**Outsole:**

Rubber containing nitrile





# OSLO



992

## 78228 OSLO LOW BOA

**COLOUR**  
992 BLACK/ORANGE

**SIZES**  
36-48

EN ISO 20345 S3 SRC ESD

**Upper:**  
Aluminum toe cap  
Helly Tech®  
Synthetic upper  
BOA® closure system L6

**Midsole:**  
EVA/EPR

**Outsole:**  
Rubber containing Nitrile



585

992

## 78226 OSLO SOFT TOE

**COLOUR**  
585 EVENING BLUE/COBALT BLUE, 992 BLACK/ORANGE

**SIZES**  
36-48

EN ISO 20347 01 SRC ESD / EN ISO 20347 / DGUV 112-191

**Upper:**  
Softshell Mesh with 3D printing  
Lightweight construction  
Breathable upper

**Midsole:**  
EVA

**Outsole:**  
Rubber outsole containing Nitrile  
PU foam footbed





992

## 78225 OSLO LOW

**COLOUR**  
992 BLACK/ORANGE

**SIZES**  
36-48

EN ISO 20345 S1P SRC ESD / EN ISO 20345

**Upper:**  
Mesh with 3D printing  
Lightweight construction  
Aluminum toe cap  
Nail penetration protection  
Slip resistant outsole  
Breathable upper

**Midsole:**  
EVA

**Outsole:**  
Rubber outsole containing Nitrile  
PU foam footbed



585

## 78231 OSLO SOFT TOE BOA

**COLOUR**  
585 BLACK/BLUE

**SIZES**  
36-48

EN ISO 20347 01 SRC ESD

**Upper:**  
Softshell Mesh  
BOA® closure system L6

**Midsole:**  
EVA/EPR

**Outsole:**  
Rubber containing Nitrile



# SANDAL



990

## 78237 SANDAL BOOT

**COLOUR**  
990 BLACK

**SIZES**  
36-48

EN ISO 20345 S1P SRC

**Upper:**  
Aluminum toe cap  
Breathable mesh with PU protection grid  
Neoprene ankle sock

**Midsole:**  
EVA/EPR  
Nail Penetration Protection

**Outsole:**  
Rubber containing Nitrile





# SMESTAD



972



994



599

## 78214 SMESTAD BOA

**COLOUR**

972 CHARCOAL/ORANGE, 994 BLACK/DARK LIME, 599 NAVY/BLACK

**SIZES**

36-48

EN ISO 20345 S3 SRC ESD

**Upper:**

BOA® Closure System L6  
 Super light-weight and strong Nano-carbon composite toe cap  
 Helly Wear® Protection Reinforcement  
 Breathable mesh lining  
 Removable PU foot bed with cushioning gel inserts

**Midssole:**

Shock Absorbing Sole  
 Non-metallic nail penetration protection  
 Light-weight and cushioning EPR midssole

**Outsole:**

Abrasion and slip resistant Rubber Outsole



## 78213 SMESTAD ACTIVE

**COLOUR**

972 CHARCOAL/ORANGE, 994 BLACK/DARK LIME

**SIZES**

36-48

EN ISO 20345 S3 WR SRC ESD

**Upper:**

Helly Tech® Performance waterproof membrane  
 Super light-weight and strong Nano-carbon composite toe cap  
 Helly Wear® Protection Reinforcement  
 Breathable mesh lining  
 Removable PU foot bed with cushioning gel inserts

**Midssole:**

Light-weight and cushioning EPR midssole  
 Non-metallic nail penetration protection

**Outsole:**

Shock Absorbing Sole  
 Abrasion and slip resistant Rubber Outsole



972



994



930

## 78227 SMESTAD PRO

**COLOUR**  
930 BLACK/LIGHT GREY

**SIZES**  
40-48

EN ISO 20345 S3 SRC ESD

**Upper:**  
Aluminum toe cap  
Ripstop with PU protection grid

**Midssole:**  
EVA/EPR

**Outsole:**  
Rubber containing Nitrile



FERROUS



750

## 78264 FERROUS BOOT

**COLOUR**  
750 BROWN

**SIZES**  
40-48

EN ISO 201345 S3 SRA

**Upper:**  
Leather

**Toecap:**  
Steel

**Plate:**  
Composite

**Midssole:**  
EVA

**Outsole:**  
Rubber





# ADDVIS



993

## 78233 ADDVIS LOW

**COLOUR**  
993 BLACK/YELLOW

**SIZES**  
36-48

EN ISO 201345 S3 SRC

**Upper:**  
Aluminum Toecap  
Ripstop Leather

**Midsole:**  
PU

**Outsole:**  
EPR/Rubber



## 78267 ADDVIS MID

**COLOUR**  
993 BLACK/YELLOW

**SIZES**  
36-48

EN ISO 201345 S3 SRC

**Upper:**  
Aluminum Toecap  
Ripstop Leather

**Midsole:**  
PU

**Outsole:**  
EPR/Rubber



993





ALNA



992

993

## 78211 ALNA MESH BOA

### COLOUR

993 BLACK/YELLOW, 992 BLACK/ORANGE

### SIZES

993: 40-48

992: 36-48

EN ISO 20345 S3 SRC

### Upper:

Light-weight composite toe cap  
Supportive counter  
Breathable mesh lining  
Reflective trims

### Sole:

Lenzi Composite nail penetration protection  
PU direct injected outsole  
BOA® Closure System L4



## 78212 ALNA LEATHER BOA

### COLOUR

992 BLACK/ORANGE

### SIZES

36-48

EN ISO 20345 S3 SRC / S3 WR SRC

### Upper:

Helly Tech® Performance waterproof membrane  
Waxy cow leather  
BOA® Closure System L4  
HellyWear protection scuff resistant counter reinforcement  
Breathable mesh lining  
Reflective trims

### Sole:

PU direct injected outsole with molded scuff cap  
Lenzi Composite nail penetration protection



992





992

## 78259 ALNA BOA MID

**COLOUR**

992 BLACK/ORANGE

**SIZES**

40-47

EN ISO 20345 S3 SRC

Helly Tech® Performance water resistant & breathable membrane lining system  
 Counter support system with heel kicker - heel gripping and easy removal  
 Hellywear abrasion resistant fully molded toecap scuff protection  
 Composite 200J impact resistant and 15kN Compression resistant safety toe cap  
 Non metallic penetration resistant insole board  
 BOA® lace system L4, light weight and reliable  
 Antistatic sole complex to reduce static build up  
 Energy absorbing seat region to reduce fatigue  
 Cushioning low density PU sole midlayer  
 Hard wearing abrasion resistant and flexible high density PU outer sole  
 Fuel oil resistant outsole compound  
 Twin line stitching for additional strength  
 Retro-reflective trim to side for increased visibility at night.



CHELSEA



992

## 78200 CHELSEA LOW

**COLOUR**

992 BLACK/ORANGE

**SIZES**

40-48

EN ISO 20345 S3 SRC

**Upper:**

Helly Tech® Performance membrane  
 Light-weight composite toe cap  
 Waxy cow leather  
 HellyWear protection scuff resistant counter reinforcement  
 Breathable mesh lining  
 Reflective trims

**Sole:**

Lenzi® L-Protection® composite nail penetration protection  
 PU direct injected outsole with molded scuff cap





992

## 78250 CHELSEA MID HT

**COLOUR**  
992 BLACK/ORANGE

**SIZES**  
36-48

EN ISO 20345 S3 SRC

**Upper:**

Helly Tech® Performance membrane  
Light-weight composite toe cap  
Waxy cow leather  
HellyWear protection scuff resistant counter reinforcement  
Breathable mesh lining  
Reflective trims

**Sole:**

Lenzi® L-Protection® composite nail penetration protection  
PU direct injected outsole with molded scuff cap



## 78301 CHELSEA WINTERBOOT

**COLOUR**  
992 BLACK/ORANGE

**SIZES**  
40-48

EN ISO 20345 S3 HRO CI SRC

**Upper:**

Helly Tech® Performance membrane  
HellyWear protection scuff resistant counter and toe reinforcement  
Light-weight composite toe cap  
Waxy cow leather  
Inside zip  
Breathable mesh lining  
Reflective trims  
Extra insulated tongue  
Primaloft® lining - 400 g/m<sup>2</sup>

**Sole:**

Lenzi® L-Protection® composite nail penetration protection  
Vibram® rubber outsole with ice grip system  
Reflective counter inlay  
Felt sock



992





AKER



990

**78217** AKER LOW

**COLOUR**  
990 BLACK

**SIZES**  
36-48

EN ISO 20345 S3 SRC

**Upper:**  
Light-weight composite toe cap  
Water resistant PU coated leather  
Heel Kick Support  
Extra padded tongue  
Reflective trims  
Breathable mesh lining

**Sole:**  
Non-metallic nail penetration protection  
PU direct injected outsole  
Molded direct injected scuff cap



990

**78256** AKER MID

**COLOUR**  
990 BLACK

**SIZES**  
36-48

EN ISO 20345 S3 SRC

**Upper:**  
Light-weight composite toe cap  
Water resistant PU coated leather  
Heel Kick Support  
Reflective trims  
Breathable mesh lining

**Sole:**  
Non-metallic nail penetration protection  
PU direct injected outsole  
Molded direct injected scuff cap





990

## 78313 AKER WINTERBOOT

**COLOUR**  
990 BLACK

**SIZES**  
36-48

EN ISO 20345 S3 CI SRC

**Upper:**

Light-weight composite toe cap  
Faux Fur lining for extra warmth  
Water resistant PU coated leather  
Heel Kick Support  
Extra padded tongue  
Reflective trims

**Sole:**

Non-metallic nail penetration protection  
Slip resistant PU direct injected outsole with molded scuff cap



## 78201 KOLLEN LOW

**COLOUR**  
992 BLACK/ORANGE, 995 BLACK/BLUE

**SIZES**  
36-48

EN ISO 20345 S3 SRC

**Upper:**

Light-weight composite toe cap  
Mesh and action nubuck upper  
Supportive counter  
Breathable mesh lining  
Reflective trims

**Sole:**

Composite nail penetration protection  
PU direct injected outsole



992

995





# RABBORA [NON-SAFETY FOOTWEAR]



992

## 78253 RABBORA TRAIL MID

**COLOUR**  
992 BLACK/ORANGE

**SIZES**  
40-48

**Upper:**  
Helly Tech® Performance membrane  
HellyWear protection  
Durable textile

**Sole:**  
Premium EVA midsole  
Helly Grip rubber  
HellyWear





# WOMEN'S FOOTWEAR / LUNA



992

## 78243 W LUNA SOFT TOE

**COLOUR**  
992 BLACK/ORANGE

**SIZES**  
34 - 42

EN ISO 20347 01 SRC ESD / DGUV 112-191

**Upper:**  
Softshell Mesh with 3D printing  
Lightweight construction  
Breathable upper

**Midssole:**  
EVA

**Outsole:**  
Rubber outsole containing Nitrile  
PU foam footbed



992

## 78244 W LUNA LOW

**COLOUR**  
992 BLACK/ORANGE

**SIZES**  
34 - 42

EN ISO 20345 S3 SRC ESD

**Upper:**  
Mesh with 3D printing  
Lightweight construction  
Aluminum toe cap  
Nail penetration protection  
Slip resistant outsole  
Breathable upper

**Midssole:**  
EVA

**Outsole:**  
Rubber outsole containing Nitrile  
PU foam footbed





Turn to tighten



Turn to loosen



# BOA®

### COMFORT THAT WORKS OVERTIME.

The Boa System lets you dial in a secure fit for an enduring, all-day comfort that stays consistent and true. You can even make instant micro-adjustments while you work, without ever removing your gloves, and easily release pressure when it's time for a breather.

### NEVER TIED UP.

Say goodbye to untied boots. Boa's precision engineered laces are contained inside the assembly, out of your way, and out of machinery. And by shedding ice, dirt, and oil, The Boa System helps reduce contamination.

### EASY ON AND OFF.

Whether removing your gear at the client's doorstep, or acting quickly in a dangerous situation, Boa makes it easy to get your boots off (and back on) in a hurry.

### BUILT FOR LIFE.

When we say tough, we mean it. From our proprietary textile to aircraft-grade stainless steel permeated with abrasion-resistant nylon, Boa laces are built to perform in any environment. Guaranteed.



## VIBRAM HEALTH & SAFETY SOLES

For over 70 years, the unmistakable yellow eight-sided brand, known across the globe, is the symbol of a company that is synonymous with quality, performance, safety, innovation and design. Vibram health & safety soles are devised to satisfy the specific requirements of protection at workplaces. Each new product is designed to meet an exact purpose excellently, with the best mixes and with a triple quality target to be reached: best performance, maximum level of comfort and quality that lasts over time.

# SIZE CHARTS

## MEN'S

EU	UK	US	CM
36	3.5	4	22
37	4.5	5	23
38	5	5.5	23.5
39	6	6.5	24.5
40	6.5	7	25
41	7.5	8	26
42	8	8.5	26.5
43	9	9.5	27.5
44	9.5	10	28
45	10.5	11	29
46	11	12	29.5
47	12	12.5	30.5
48	12.5	13.5	31

## WOMEN'S

EU	UK	US	CM
34	1.5	4	20.5
35	2.5	4.5	21.5
36	3.5	5.5	22
37	4	6.5	23
38	5	7	23.5
39	6	8	24.5
40	7	8.5	25
41	7.5	9.5	26
42	8	10	26.5

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